

# FORD RANGER PX3 MY2019 ON PREDATOR FRONT BAR

#### **IMPORTANT! – READ BEFORE INSTALLATION**

- When installed in accordance with these instructions, the front protection bar does not affect the operation of the vehicles SRS airbags.
- This product must be installed exactly as per these instructions using only hardware supplied.
- Take a few moments to read instructions thoroughly before beginning work.
- In the event of damage to any bar component please contact OFFROAD ANIMAL to arrange repair/replacement of components.
- Do not use this product for any vehicle make or model other than that specified on these instructions.
- Do not remove labels from this product.
- This product and its fixings must not be modified in any way unless stated in these fitting instructions.
- The installation of this product is recommended for trained personnel.
- These instructions are correct at time of publication. OFFROAD ANIMAL cannot be held responsible for the impact of any changes subsequently made by the vehicle manufacturer. If you find something has changed please contact us to let us know!
- During installation it is the duty of the installer to check correct operation/clearances of all components.
- If Instructions are to be printed for reference in the workshop, it is recommended that they are printed in colour, for best legibility.

# **PARTS LISTING**

**IMPORTANT:** Check all parts are present before beginning work! Contact OFFROAD ANIMAL if something is missing.

#### Main Parts - In the Box

Qty	Part Number	Description	Image
1	FB-FRA-PX3-19- PR-ASM1	Ford Ranger PX3 Predator Bar Weldment	
		OR	
1	FB-FRA-PX3-19- TOR-ASM1	Ford Ranger PX3 Toro Bar Weldment	
1	FB-FRA-PX-11- PR-ASM2R	IMPACT ASSY PREDATOR PX RANGER	
1	FB-FRA-PX-11- PR-ASM2L	IMPACT ASSY PREDATOR PX RANGER	
1	B-0082L	PX CHASSIS BRKT GUSSET	
1	B-0082R	PX CHASSIS BRKT GUSSET	

1	U-0010	PX Ranger Bash Plate	
1	U-0003L	px under panel	
1	U-0003R	px under panel	
1	M-0009	PX3 Mesh Fairlead Mount	
1	M-0010L	PX3 Mesh Infill Panel LHS	ECA
1	M-0010R	PX3 Mesh Infill Panel RHS	
1	B-0194	PX3 ACC Support Bracket	
1	B-0083R	PX2 HEADLIGHT INFILL	
1	B-0083L	PX2 HEADLIGHT INFILL	

1	B-0216	Ranger Winch control box bracket	
1	B-0086	Flip ORA bar	
2	B-0217	Ranger number plate flip bracket	
1	M-0002R	Light Cover Mesh	
1	M-0002L	Light Cover Mesh	REBER
1	B-0186L	Fog Lamp Bracket - Ranger PX	
1	B-0186R	Fog Lamp Bracket - Ranger PX	
1	B-0607	PX Ranger Front Bar - Center Section Brace	

### **Predator Small Parts – Contained in Small Parts Kit Bag**

Qty	Part Number	Description	
20	M10 x 30	Bolt Hex, M10X30x[1.5], GR8.8 ZP	
30	M10 Flat Washer	M10 Flat Washer	
8	M10 NYLOC	NYLOC SELF LOCKING NUT, ST STL A2 ISO	
10	M8 X 16 BHCS BZP	SCREW, BUTTON HEAD CAP, M8X16X1.25 GR12.9 BLACK ZP	
20	M8 FLANGE NUT	Flange Nut, M8x1.25 G8.8 ZP	
14	M8 FLAT WASHER- BLACK ZINC	M8 FW- BLACK ZINC	
6	M8 X 20 BHCS BLACK ZINC	SCREW, BUTTON HEAD CAP, M8X20X1.25 BLACK ZP	
8	M12X30	Bolt Hex, M12X30x1.75, GR8.8 ZP	
16	M12 FW LHD	M12 FW Large Heavy Duty	
8	M12 Nyloc nut	M12 NYLOC NUT	
1	M6x12 BHCS BLACK ZINC	SCREW, BUTTON HEAD CAP, M6X12X1 GR12.9 ZP	
25	M6x16 BHCS	SCREW, BUTTON HEAD CAP,	
	BLACK ZINC	M6X16X1 GR12.9 BLACK ZP	
18	M6 FLAT WASHER BLACK ZINC	M6 FW BLACK ZP	
26	M6 FLANGE NUT	Flange Nut, M6x1 G8.8 ZP	
8	M5X15 PAN	SCREW, PAN HEAD PHILLIPS, M5X15X0.8 GR4.6 ZP	
8	M5 FLANGE NUT	Flange Nut, M5x0.8 G8.8 ZP	
6	M6 X 20 HEX	M6X20 HEX BOLT, ZP, 8.8	
6	M6 FLAT WASHER	M6 Flat Washer	
6	M6CN3MM	CAGE NUT M6x2.6-3.5	
10	M8 FLAT WASHER	M8 Flat Washer	
4	M8X20	Bolt Hex, M8X20X1.25, GR8.8 ZP	
2	M10X20 BHCS	SCREW, BUTTON HEAD CAP, M10X20X1.5 GR12.9 ZP	
12	M10 FLANGE NUT	Flange Nut, M10x1.5 G8.8 ZP	
2	B-0210	PX Ranger Grille Bracket	
2	P-0072	Predator Bash Plate Shim	
2	HDPE SPACER- BLACK	HDPE SPACER - OD 20 X ID 8 X 5MM THICK BLACK	
2	M8 NYLOC	NYLOC SELF LOCKING NUT, ST STL A2 ISO	
2	M8 X 25 HEX	Bolt Hex, M8X25x1.25, GR8.8 ZP	
2	FB-FRA-PX-19-PR- ASM3	PX Ranger - Sensor Cover	
1	SPK-BAG	BAG, PLASTIC HEAT SELAED - SUIT SMALL PARTS KIT	

### Toro Small Parts – Contained in Small Parts Kit Bag

Qty	Part Number	Description	
20	M10 x 30	Bolt Hex, M10X30x[1.5], GR8.8 ZP	
30	M10 Flat Washer	M10 Flat Washer	
8	M10 NYLOC	NYLOC SELF LOCKING NUT, ST STL A2 ISO	
10	M8 X 16 BHCS BZP	SCREW, BUTTON HEAD CAP, M8X16X1.25	
		GR12.9 BLACK ZP	
20	M8 FLANGE NUT	Flange Nut, M8x1.25 G8.8 ZP	
18	M8 FLAT	M8 FW- BLACK ZINC	
	WASHER- BLACK	СК	
10	ZINC	CORTAL DUTTON LIFAD CAD MOV20V1 2F	
10	M8 X 20 BHCS BLACK ZINC	SCREW, BUTTON HEAD CAP, M8X20X1.25 BLACK ZP	
8	M12X30	Bolt Hex, M12X30x1.75, GR8.8 ZP	
16	M12 FW LHD	M12 FW Large Heavy Duty	
8	M12 Nyloc nut	M12 NYLOC NUT	
25	M6x16 BHCS	SCREW, BUTTON HEAD CAP, M6X16X1	
23	BLACK ZINC	GR12.9 BLACK ZP	
1	M6x12 BHCS	SCREW, BUTTON HEAD CAP, M6X12X1	
	BLACK ZINC	GR12.9 ZP	
18	M6 FLAT WASHER	M6 FW BLACK ZP	
	BLACK ZINC		
26	M6 FLANGE NUT	Flange Nut, M6x1 G8.8 ZP	
8	M5X15 PAN	SCREW, PAN HEAD PHILLIPS, M5X15X0.8 GR4.6 ZP	
8	M5 FLANGE NUT	Flange Nut, M5x0.8 G8.8 ZP	
6	M6 X 20 HEX	M6X20 HEX BOLT, ZP, 8.8	
6	M6 FLAT WASHER		
6	M6CN3MM	M6 Flat Washer	
		CAGE NUT M6x2.6-3.5	
10	M8 FLAT WASHER	M8 Flat Washer	
4	M8X20	Bolt Hex, M8X20X1.25, GR8.8 ZP	
2	M10X20 BHCS	SCREW, BUTTON HEAD CAP, M10X20X1.5 GR12.9 ZP	
12	M10 FLANGE NUT	Flange Nut, M10x1.5 G8.8 ZP	
2	B-0210	PX Ranger Grille Bracket	
2	P-0072	Predator Bash Plate Shim	
2	HDPE SPACER-	HDPE SPACER - OD 20 X ID 8 X 5MM THICK	
	BLACK	BLACK	
2	M8 NYLOC	NYLOC SELF LOCKING NUT, ST STL A2 ISO	
2	M8 X 25 HEX	Bolt Hex, M8X25x1.25, GR8.8 ZP	
2	B-0494	Ranger Toro - Antenna Bracket	
2	FB-FRA-PX-19-PR- ASM3	PX Ranger - Sensor Cover	
1	SPK-BAG	BAG, PLASTIC HEAT SELAED - SUIT SMALL PARTS KIT	

The following tools will be required to install the product.

Hand Tools	Power Tools	Workshop Supplies
Metric Socket Set 8-	Electric Drill	Double Sided Adhesive
19mm	6mm Drill Bit	Tape
Socket Extension Bar		Panel Stand or Soft
Metric Spanner Set 10-	Air Hacksaw or Angle	Blanket
19mm	Grinder	Cable Ties
Torx Drivers T25-T30		Masking Tape
Hex (Allen) Key Set 4-	Electric/Air Impact	Black Automotive
6mm	Driver (Optional)	paint
Trim Puller Tool		Scotch Brite or Fine
Flat Blade Screwdriver		Sandpaper
set		Automotive
Phillips Head		Sealant/Adhesive
Screwdriver set		
Utility Knife		
Side Cutters		
Pliers		

# **WORKSHOP SAFTEY**

It is the responsibility of the installer to always complete works in a safe manner. Make sure the following safety equipment is available and precautions are observed whilst fitting this product.

Hearing Protection	Always wear ear protection when using power tools.
Eye Protection	Ensure eye protection is always worn when cutting or drilling.
Manual Handling	Do not attempt to lift bar assemblies or rock sliders on your own.  Always use two people to lift or use mechanical Lifting aid such as hydraulic lifting trolley.
Vehicle Support	Always ensure vehicle is properly supported when working on it. Do not attempt to fit products whilst suspension work is being carried out. Do not work under a vehicle supported only by a jack.



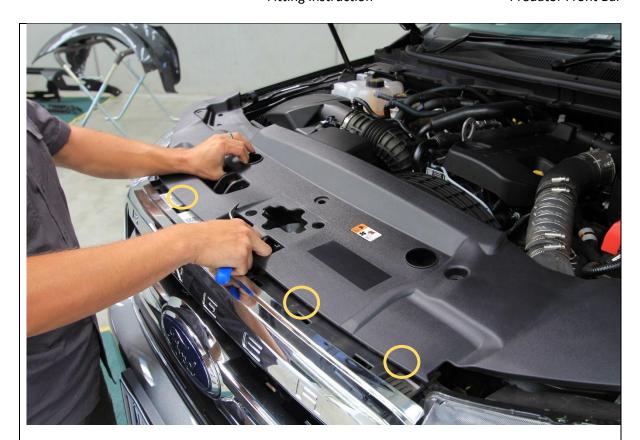
- 1. Open Bonnet of Vehicle
- 2. Remove 5x plastic push rivets by levering center section upwards using flat bladed screwdriver or trim tool, as shown.
- 3. Remove 2x T30 Torx screws securing air intake.

Flat Blade Screwdriver or Trim Tool T30 Torx Driver

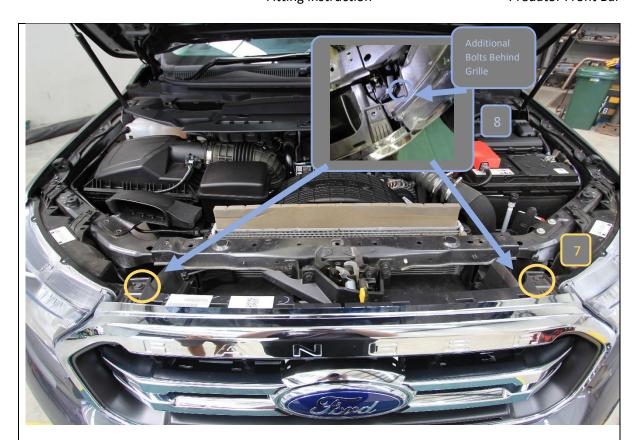
#### **FASTENERS**

5x Plastic Push Rivet 2x T30 Bolt

**Retain for Reassembly** 



4	<b>.</b>	Carefully lift up plastic top shroud trim to unfasten concealed plastic clips securing trim to grille.	TOOLS REQUIRED
5	i.	A Trim tool can be used to assist if required. Take care not to mar the finish of grille if tool is used.	Trim Tool
6	ò.	Remove shroud and place aside	
			FASTENERS

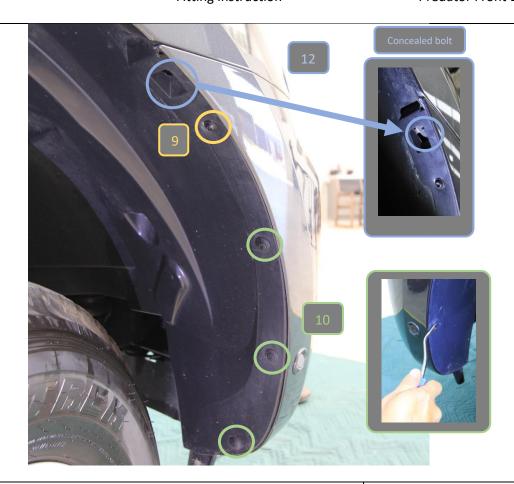


- 7. Remove Bolts securing the radiator grille using 10mm socket.
- 8. There are 2 bolts, one each side, recessed behind the grille that will require an extension bar to reach

10mm Socket Extension Bar

#### **FASTENERS**

4x 10mm head flanged bolts. Retain for reassembly



- 9. In the wheel arch remove the fasteners securing inner wheel arch liner to the bumper.
- 10. Remove Torx Screw with T30 Torx Driver.
- 11. Remove scrivets by using trim tool to prize out center section of rivet.
- 12. Remove concealed bolt with 8mm Socket.

10mm Socket T30 Torx Driver Extension Bar

#### **FASTENERS**

6x Scrivet 2x T30 Torx Screw 2x 8mm head Bolt

Discard

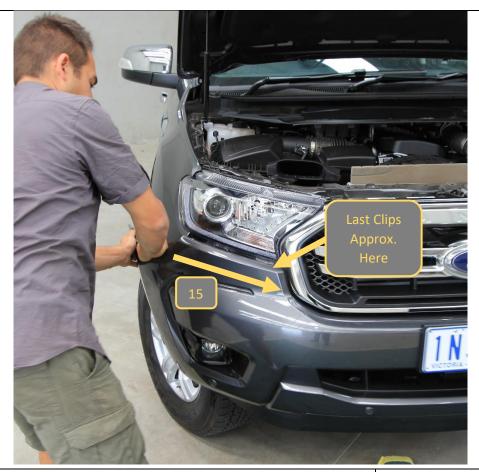


- 13. Remove the 6x Bolts securing lower bumper to the support brackets behind, using 8mm socket.
- 14. The bolts fastening the lower valance to the bumper do not need to be removed.

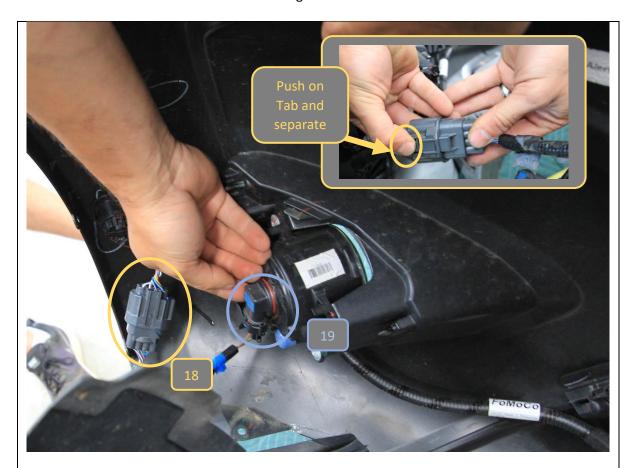
8mm Socket Extension Bar

#### **FASTENERS**

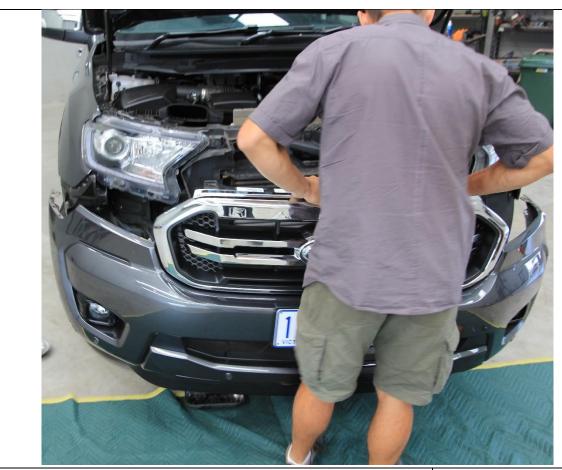
6x 8mm head flanged bolts. Discard



- 15. Starting at the wheel arch firmly but carefully pull the bumper away from the panel to release the clips.
- TOOLS REQUIRED
- 16. As the clips release move the pressure toward the center of the car until the next clip releases. Continue until all clips on each side are free. The final clips are located underneath the headlight.
- 17. Repeat clip release on both sides of the bumper.

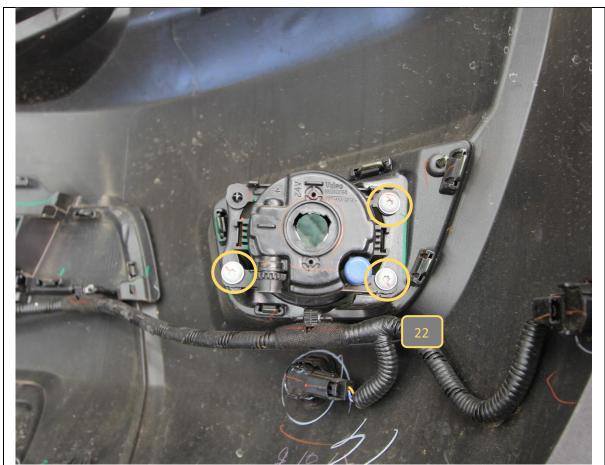


- 18. Disconnect the main parking sensor loom, on the front passenger side by pushing down on the tab and pulling the connector apart.
- 19. Disconnect fog lights by rotating lamp holder 90 degrees and removing lamp from fog light assembly. Repeat fog lamp disconnection on both sides of vehicle.



- 20. Once all clips are free and all wiring disconnected, lift the bumper off the car from the center grille section.
- 21. Place the bumper on a panel stand or blanket to ensure the grille is not marked.

# TOOLS REQUIRED Panel Stand or Soft Blanket

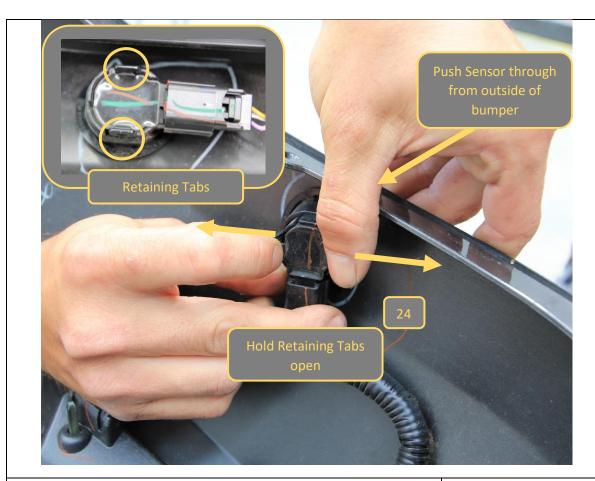


- 22. Remove fog lamp from bumper by removing the 3x T25 Torx screws
- 23. Repeat for other fog lamp on opposite side of bumper. Retain fog lamps for re-fitment to front bar.

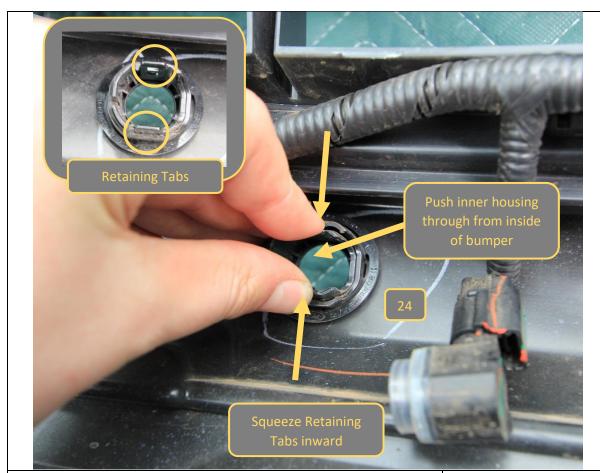
**TOOLS REQUIRED**T25 Torx Driver

**FASTENERS** 

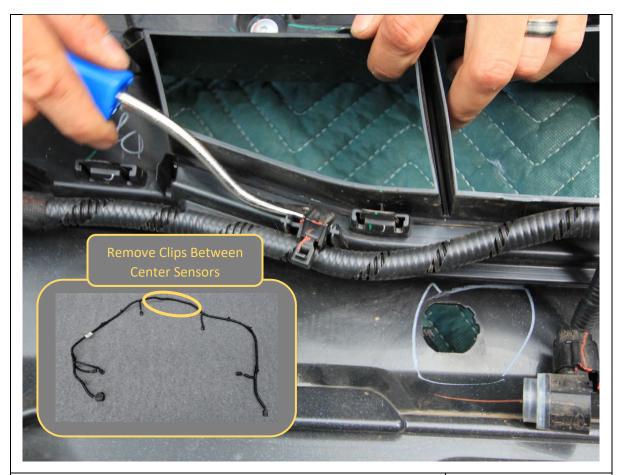
6x T25 Screw - Discard



- 24. If equipped, remove parking sensors from housings, by holding open the retaining tabs, whilst pushing the sensor through the housing from the outside of the bumper
- 25. Repeat for all sensors in the bumper.

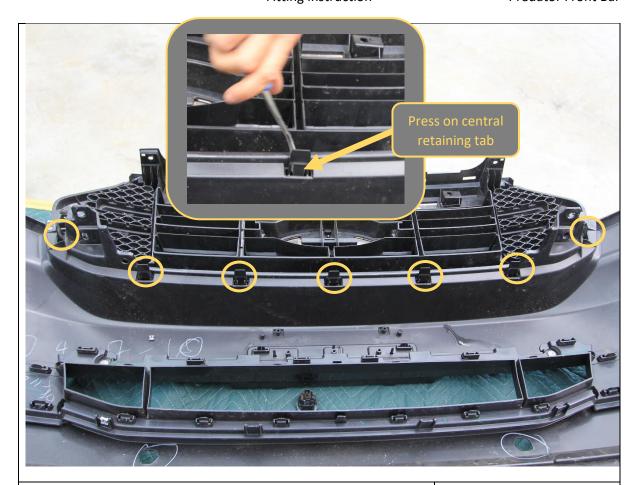


- 26. Remove parking sensor housings from bumper by squeezing the retaining tabs whilst pushing the inner housing through the bumper from the inside.
- 27. Repeat for all sensors in the bumper. Take care to ensure that each inner and outer housing are matched. Label positions of housings to aid with re-fitment to bar.



- 28. If equipped, Separate parking sensor loom from bumper by prying off all the retaining clips using trim tool.
- 29. Remove the retaining clips between the two middle sensors by carefully cutting the zip tie part of the retaining clip with side cutters.

# TOOLS REQUIRED Trim Tool Side Cutters



30. Separate Grille from bumper by releasing the clips securing it to the lower bumper and pulling the grille forward.

Use a trim tool or small flat blade screwdriver to depress the center retaining tab whilst pulling grille forward to release the clips TOOLS REQUIRED

Trim Tool Flat Blade Screwdriver

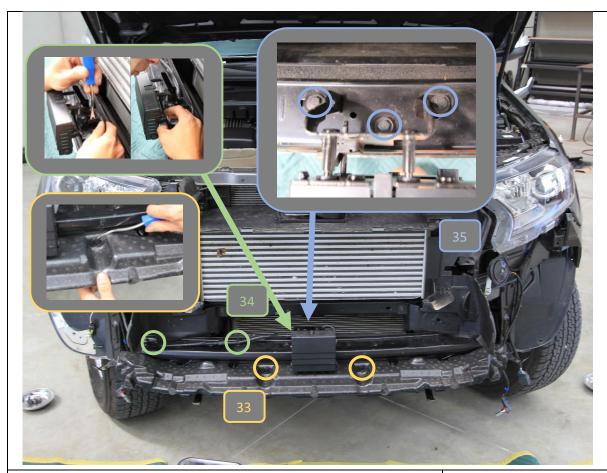


- 31. Remove the plastic bumper retainer by removing the 4 securing bolts using a 10mm Socket.
- 32. Repeat for other side of vehicle

#### TOOLS REQUIRED 10mm Socket

### FASTENERS

4x 10mm head bolts - Discard



- 33. Remove the foam impact absorber by removing the 2x split head clips. Use a trim tool to pry top part of head to release clip.
- 34. Unplug and unfasten wiring loom from adaptive cruise control radar sensor (if equipped). Press down on tab on connector to release plug.

Use trim tool to pry off all harness clips securing loom to the bracket and impact beam.

35. Remove from adaptive cruise control radar sensor (if equipped), using a 10mm socket.

#### TOOLS REQUIRED 8mm Socket Trim tool

#### **FASTENERS**

3x 10mm head bolts –
Discard
2x Split head clips Discard



36. Separate the adaptive cruise control bracket from the support bracket by pulling the bracket out of the ball and socket clips.

**TOOLS REQUIRED** 

37. Take care not to drop or damage the adaptive cruise control module. Start with the side with the single clip and release clips one by one. A moderate to firm amount of force is require to release the clips.

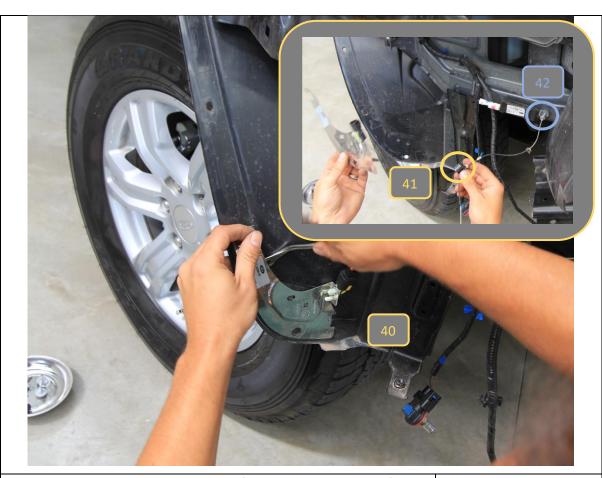


- 38. Remove the lower bumper retaining brackets, by removing the 2x 10mm head bolts. Discard bracket.
- 39. Repeat for other side of vehicle

TOOLS REQUIRED 10mm Socket

#### **FASTENERS**

4x 10mm head bolts – Retain 1x Discard 3x



- 40. Remove the FM radio antenna from the lower section of the wheel arch liner on the driver's side, using a trim tool to pry it up.
- 41. Release the cable clip securing the antenna wire from the body panel.
- 42. Remove the FM radio module from the chassis using 7mm socket / spanner.

TOOLS REQUIRED

10mm Socket

#### FASTENERS 4x 10mm head bolts -Discard



- 43. Using Electric drill and 6mm drill Bit, Open mounting hole of FM radio module to 6mm.
- 44. Re secure the FM radio module to the chassis using the threaded inserts and bolts originally used for the bottom bumper support bracket. Tighten with 10mm socket.

# Drill 6mm Drill Bit 10mm Socket

# **FASTENERS** mm head bolts – r

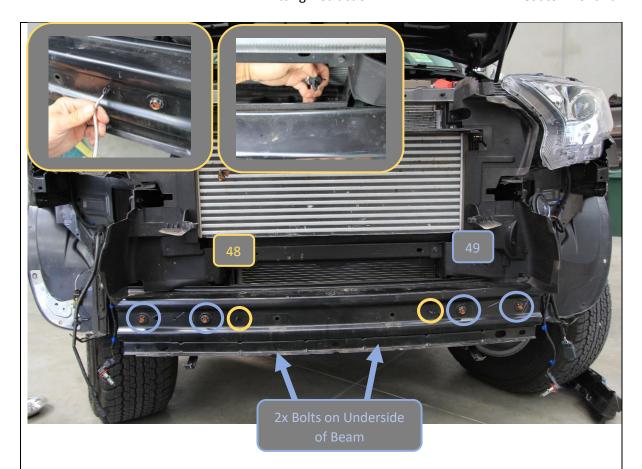
1x 10mm head bolts – re use from step 38



- 45. Apply Double sided adhesive tape to rear of FM radio antenna.
- 46. Reconnect the radio antenna cable.
- 47. Re secure the FM radio antenna to the backside of the wheel arch liner, up behind the headlight, using the double-sided adhesive tape

TOOLS REQUIRED

Double sided adhesive tape



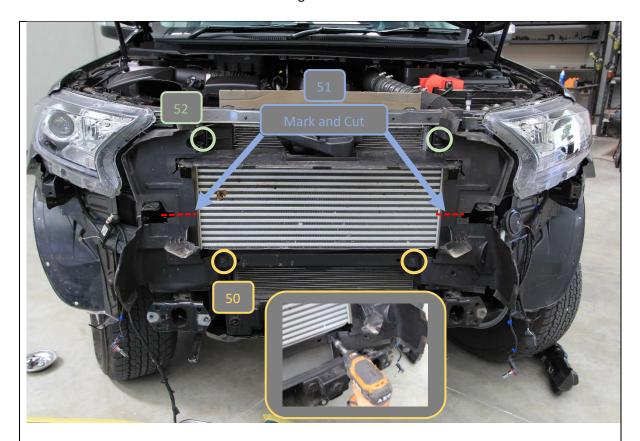
- 48. Remove the Split clips securing the plastic air guide to the impact beam by using a trim tool to push out center of clip, then removing clip from the rear.
- 49. Remove the impact beam by removing the 4x M10 bolts securing it to the chassis and 2x bolts securing to bash plate, using a 15mm Socket.

15mm Socket Trim tool

#### **FASTENERS**

4x M10 Bolts 2x Split head clips

Discard



- 50. Remove 2x M6 bolts securing side air guide to the chassis cross member, using 10mm socket.
- 51. Mark the plastic air guide along the narrowest point, as indicated in figure above. Carefully cut along the mark using utility knife. Take care to ensure wiring looms are clear before cutting.
- 52. Remove both parts of the air guide from the vehicle. The top part is secured with 2x 10mm head bolts.

10mm Socket Utility Knife

#### **FASTENERS**

2x M6 bolts

Discard



- 53. Remove the exterior air temp sensor from the bottom part of the air guide using a trim tool to pry up the clips.
- 54. Mark hole spacing required on top portion of air guide, using the sensor as guide.
- 55. Drill new mounting holes in top portion of air guide in positions marked using 6mm Drill bit.

Trim Tool Drill 6mm Drill Bit

#### **FASTENERS**

2x M6 Bolt

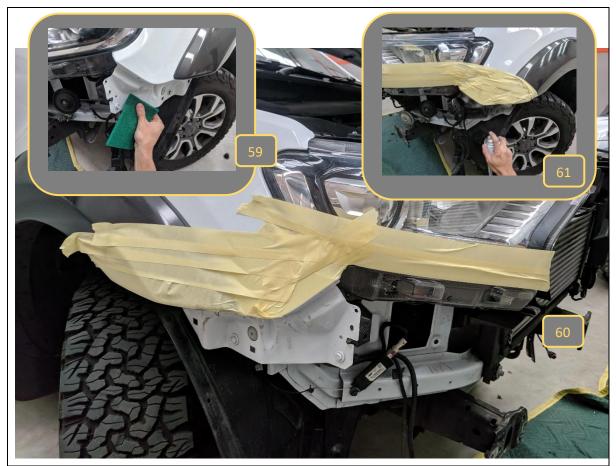
Retain for reassembly



- 56. Re-Fit top portion of air guide using original bolt.
- 57. Re fit exterior temperature sensor by pushing clips into new holes drilled in top portion of air guide.

#### TOOLS REQUIRED 10mm Socket

# **FASTENERS** 2x M6 bolts from step 50



- 58. If vehicle is light colour it is a good idea to paint the areas below the headlight that will be visible behind / under the bar when its fitted.
- 59. Start by cleaning all dirt from areas to be painted and rough up surface with Scotch-brite or fine sandpaper.
- 60. Carefully mask underneath headlight.
- 61. Spray paint area under headlight with matte black automotive paint. Offroad Animal recommends MOTOSPRAY "Bumper Black"

Masking Tape
Scotch brite / fine grit sandpaper
Cloth/Rag
Cleaning solvent
Matte Black Automotive Paint



- 62. Allow paint to dry. It's a good idea to go on with further bar preparation steps whilst paint is drying.
- 63. Remove masking tape before fitting bar.

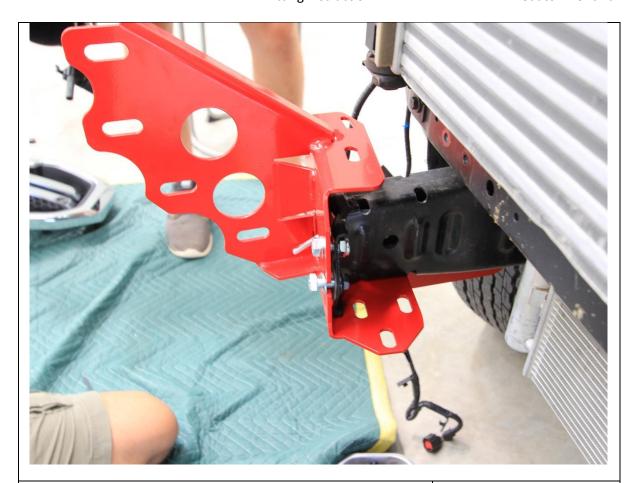


- 64. If fitting Offroad animal tow points, do so at this stage.
- 65. Refer to fitting instructions supplied with tow points.

# TOOLS REQUIRED Refer to Tow point instructions

#### **FASTENERS**

Refer to Tow point instructions

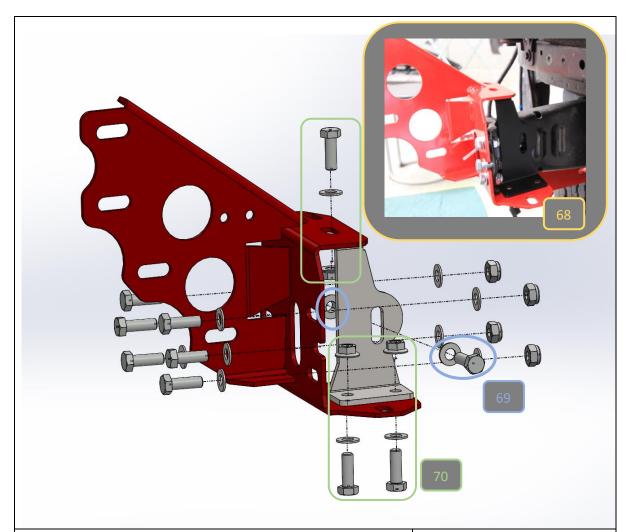


- 66. Fit front impact absorber mount assemblies to the chassis. Secure with M10x30 bolts and flat washers into existing threaded inserts on chassis, and M10x30 Bolts, flat washers and Nyloc Nuts in other locations.
- 67. Secure finger tight only at this stage. Repeat for other side of vehicle.

#### **FASTENERS**

6x M10x30 Bolt 4x M10 Nyloc Nut 10x M10 Flat Washer

Per side - From Bolt Kit



- 68. Fit Chassis bracket gusset to chassis and mounts.
- 69. Secure gusset to chassis with M10x30 Bolt, Flat washer and Flange nut, mounted inside the chassis.
- 70. Secure to mounts using 3x M10x30 Bolts, Flat washers and Flange nuts.
- 71. Secure finger tight only at this stage. Repeat for other side of vehicle.

#### **FASTENERS**

4x M10x30 Bolt 4x M10 Flange Nut 4x M10 Flat Washer

Per side - From Bolt Kit



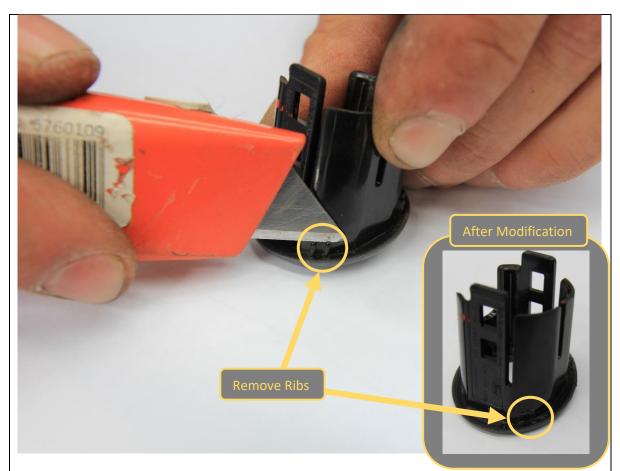
72. Measure and note distance between outside of uprights on bar.

Upright Distance \_\_\_\_\_mm

- 73. Measure and adjust distance between mounts to be 1-2mm larger than the distance measured on bar.
- 74. Snug chassis insert bolts using 16mm Socket or spanner. Re check distance. Adjust distance with Soft blow hammer if required.
- 75. Tighten all bolts using 16mm socket and spanner. Re check distance after all fasteners are secure.

#### **TOOLS REQUIRED**

16mm Socket & Spanner. Soft blow hammer.



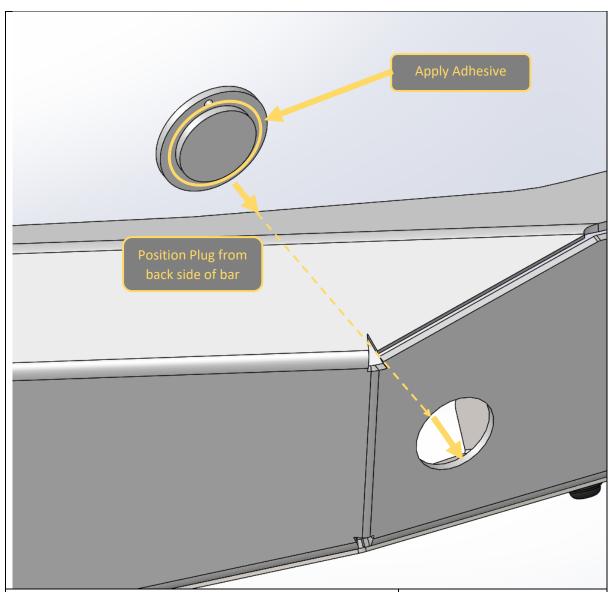
- 76. Modify sensor housings to fit in font bar by removing the small locating ribs using a utility knife.
- 77. Complete these modifications for all sensor housings.

# TOOLS REQUIRED Utility Knife



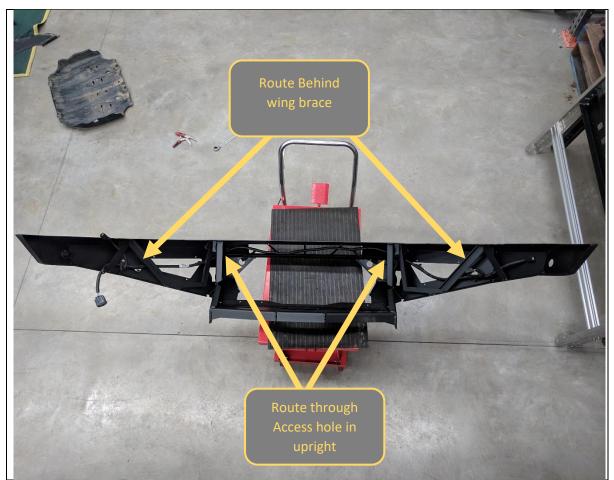
- 78. Re-fit sensor housings to new front bar in original locations.
- 79. Refitting is opposite of removal, insert the outer part through outside of bar, then replace inner and press together until an audible "click" is heard.
- 80. If required prevent housings from moving by applying a small dot of automotive sealant (such as Sikaflex 227) between the bar and inner sensor housing.

# **TOOLS REQUIRED**Automotive sealant



- 81. If fitting to XLS or PX2 models with only 4 sensors, fit the sensor plugs to the far outside sensor holes in the bar.
- 82. If fitting to PX1 Or Base model PX2 with no sensors fit Sensor plugs to ALL sensor holes.
- 83. Apply bead of automotive grade adhesive (such as Sikaflex 227) to the outside ring of the sensor plug.
- 84. Insert the sensor plug into the hole from behind. Ensure the plug sits flush with front of bar.
- 85. Wipe off all adhesive bleed through on front of bar with rag. Secure in place with tape until adhesive cures.

# **TOOLS REQUIRED**Automotive sealant



86. Route sensor loom through bar as shown, Starting from the Left hand side, ensuring loom is centered in bar.

**TOOLS REQUIRED** 



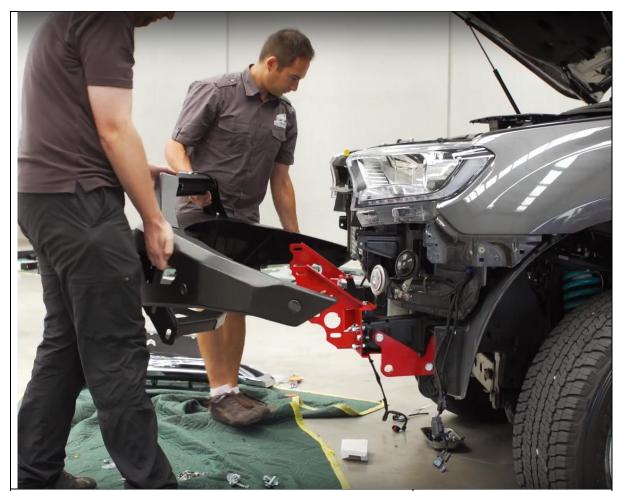
- 87. Plug sensors into loom, then insert into housing from behind. Push until audible click is heard and sensor can be seen to sit flush with housing on front side.
- 88. The center two sensors may require additional manipulation / housing rotation to get in, due to tight clearance.



89. Insert cage nuts to square slots in bottom of wings. Seat cage nut against one edge of slot then push other edge in with flat bladed screwdriver.

**TOOLS REQUIRED**Flat bladed screwdriver

**FASTENERS**6x M6 Cage Nuts



- 90. With assistance from either a lifting trolley or another person, Lift the bar up to the vehicle mounts.
- 91. Secure with single M12x30 bolt, Flat washers and Nyloc nut each side at this stage. Leave finger tight.

#### **FASTENERS**

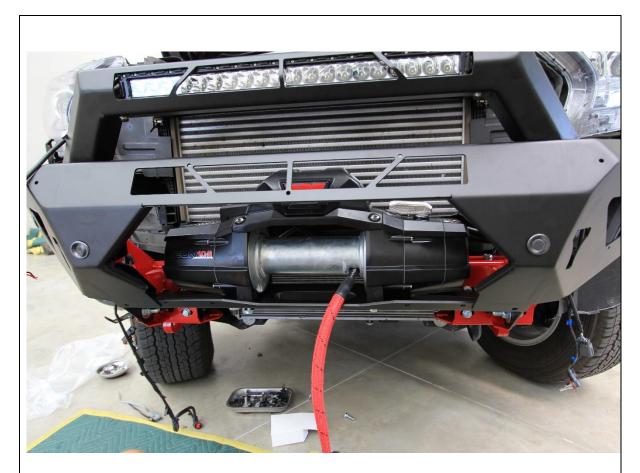
2x M12x30 Bolt 4x Flat Washer 2x M12 Nyloc Nut



- 92. Fit the rest of the M12x30 bolts, Flat washers and Nyloc nuts to the bar to mount interface.
- 93. Set the clearance between the bar and body and tighten all mounting bolts.

This is best achieved by having another person hold the bar in the correct position whilst mounting bolts are tightened.

## **TOOLS REQUIRED** 18+19mm Socket & Spanner



- 94. If fitting a winch to the bar, do so at this stage. Follow the winch manufacturer's instructions.
- 95. The winch mounts feet down and is inserted through the front opening of the bar.

Refer to winch instructions

#### **FASTENERS**

Refer to winch instructions

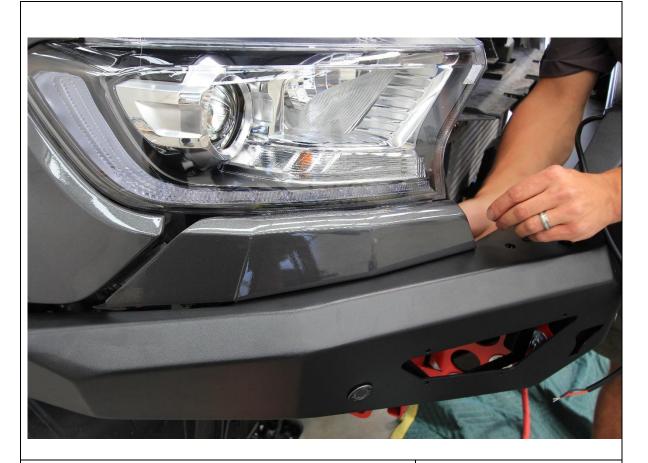


- 96. If fitting a top hoop to the bar, do so at this stage. Follow instructions supplied with the top hoop kit.
- 97. It is also good time to complete any wiring required for fitment of Lights / UHF on the bar.

Refer to hoop instructions

# **FASTENERS**

Refer to hoop instructions



- 98. Fit headlight infill panels to the top of the wing, using M6x16 button head bolts, M6 flat washers and Flange nuts. Secure finger tight only at first.
- 99. If fitting to PX1 ranger, use alternative PX1 infill panels supplied with your order. Discard the standard PX2/3 Panel shown
- 100. Align panels to have even gap with headlight and secure in place. Repeat for both sides of vehicle.

## TOOLS REQUIRED 4mm Hex key 10mm spanner

# **FASTENERS**

4x M6 x16 button head 4x M6 flat washer 4x M6 flange nut



- 101. For PX3 XLT and Lower spec models grille does not need to be cut if not fitting winch with integrated control box.
- 102. If fitting a winch with an integrated control box, such as the Warn Zeon shown, a modification will need to be made to the bottom of the grille to allow the control box to fit.
- 103. Mark the cuts in the positions as shown above.
- 104. Cut the grille using an angle grinder or air hacksaw along the lines marked.

Angle Grinder or Air Hacksaw Paint Marker



- 105. Wildtrack and ALL PX2 models grille is different and needs to be trimmed to fit with new Offroad animal bar.
- 106. Mark the cuts in the positions as shown above.
- 107. Cut the grille using an angle grinder or air hacksaw along the lines marked.
- 108. This Grille Cut will allow the fitment of integrated control box winches.

Angle Grinder or Air Hacksaw Paint Marker

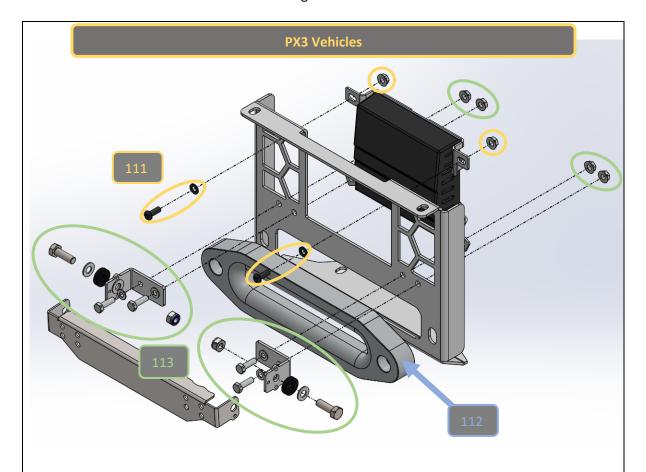


- 109. If vehicle is equipped with Adaptive cruise control, prepare the sensor for re-fitment to bar.
- 110. Carefully remove the plastic retaining clips from the back of the sensor module bracket by squeezing with pliers, whilst pushing clip through the bracket.
- 111. Fit the sensor module to the Offroad animal retaining bracket using 3x M6x16 Button head bolts, flat washers and Flange nuts.

Pliers 4mm Hex Key 10mm Spanner

#### **FASTENERS**

3x M6x16mm Button head bolts 3x M6 Flat Washer 3x M6 Flange Nuts



- 112. Prepare the center mesh panel for installation. These steps show the PX3 mesh panels, for PX1-2 models skip to step 119
- 113. If equipped, fit the Adaptive cruise control module, in the bracket, to the top of center panel using 2x M6x16 button head bolts, flat washers and flange nuts.
- 114. If fitting winch, fit the winch fairlead to the center panel, using fasteners supplied by the winch manufacturer.
- 115. Fit the number plate flip brackets, using 4x M6x20 Hex head bolts, Flat washers and flange nuts. Note that 2x of these bolts go through the adaptive cruise mount brackets.

Complete assembly of number plate flip with M8x25 Bolt, HDPE Spacer, Flat washers and Nyloc Nut.

#### **TOOLS REQUIRED**

4mm Hex Key, 10mm Spanner 13mm spanner & socket.

#### **FASTENERS**

2x M6x16mm Button head bolts 4xM6x20 Hex Head Bolts 6x M6 Flat Washer 6x M6 Flange Nuts 2x M8x25 Hex Bolt 4x M8 Flat Washer 2x M8 Nyloc Nut



- 116. Fit the center mesh panel to the bar, using M8x20 Button head bolts, M8 flat washers and M8 Flange nuts.
- 117. As the center mesh panel is offered up to the bar, reconnect wiring harness for adaptive cruise control sensor module.
- 118. Fit the outside mesh panels, at the top only using M8x16 Button head bolts M8 Flat washers and M8 Flange nuts.

5mm Hex Key 13mm Spanner

#### **FASTENERS**

4x M8x16mm Button head bolts 4x M8 Flat Washer 4x M8 Flange Nuts



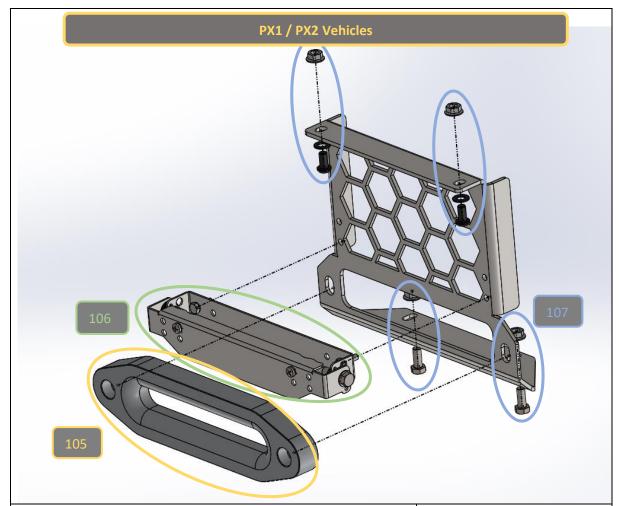
- 119. The following steps detail mesh panels for PX1/PX2 Vehicles.
- 120. If vehicle is equipped with Adaptive cruise control, prepare the sensor for re-fitment to bar.
- 121. Carefully remove the plastic retaining clips from the back of the sensor module bracket by squeezing with pliers, whilst pushing clip through the bracket.
- 122. Fit the sensor module to the cutout in the LHS Mesh panel using 3x M8x16 Button head bolts, flat washers and Flange nuts.

# TOOLS REQUIRED Pliers 4mm Hex Key

10mm Spanner

#### **FASTENERS**

3x M8x16mm Button head bolts 3x M8 Flat Washer 3x M8 Flange Nuts



- 123. Prepare the center mesh panel for installation.
- 124. If fitting winch, fit the winch fairlead to the center panel, using fasteners supplied by the winch manufacturer.
- 125. Fit the number plate flip bracket, using 2x M6x20 Hex head bolts, Flat washers and flange nuts
- 126. Fit the center mesh panel to the bar, using M8x20 Button head (top) and Hex (bottom) bolts, M8 flat washers and M8 Flange nuts.

4mm Hex Key, 10mm Spanner 13mm spanner & socket.

#### **FASTENERS**

2xM6x20 Hex Head Bolts 6x M6 Flat Washer 6x M6 Flange Nuts 2x M8x20 Hex Bolt 2xM8x20 Button Head 4x M8 Flat Washer 4x M8 Nyloc Nut

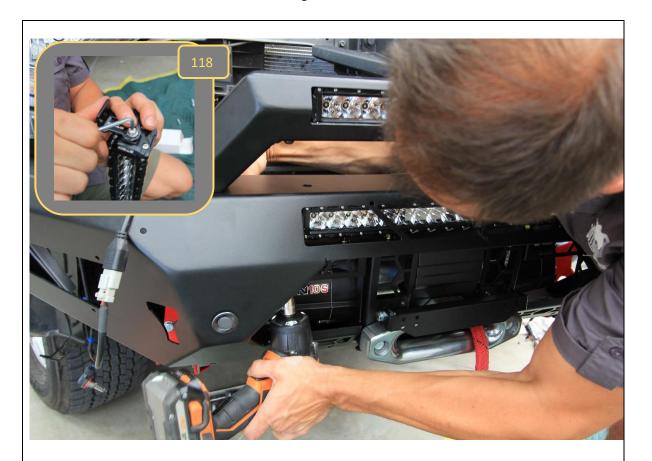


- 127. Reconnect wiring harness for adaptive cruise control sensor module
- 128. Fit the outside mesh panels, at the top only using M8x16 Button head bolts M8 Flat washers and M8 Flange nuts.

Pliers 5mm Hex Key 13mm Spanner

#### **FASTENERS**

4x M8x16mm Button head bolts 4x M8 Flat Washer 4x M8 Flange Nuts

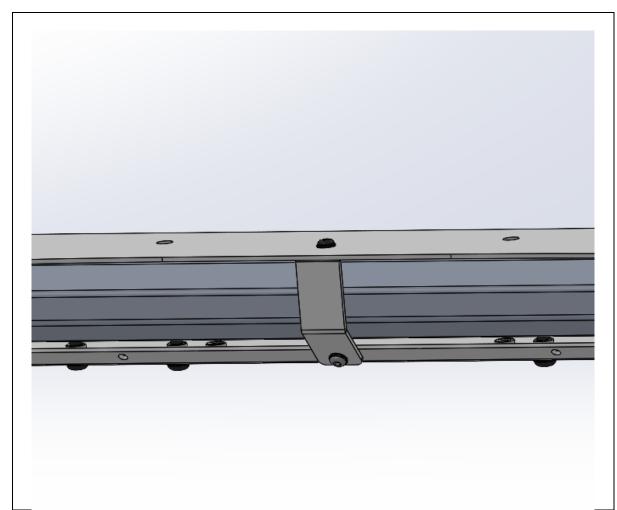


- 129. If fitting a light bar to the center section of the bar, do so at this stage.
- 130. Assemble the Offroad Animal Light bar with mounting feet in the outside position. Fit to bar from above through vehicle grille opening. Secure with hardware supplied with the light bar.
- 131. If not fitting a light bar, fit cover plate to front of bar. Refer to instruction with cover plate kit.

Pliers 5mm Hex Key 13mm Spanner

#### **FASTENERS**

(if fitting cover plate)
5x M6x16mm Button head
bolts
5x M6 Flat Washer
5x M6 Flange Nuts

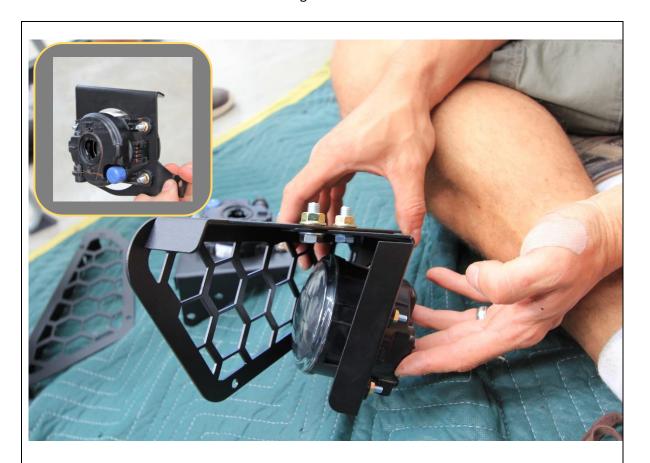


132. Fit the center pan support brace, using M6x12 Button Head bolts, Flat Washer and Flange nut to gusset and M6x16 Black Button head bolt to Pan.

**NOTE:** If your bar does not come with the pan support brace, please contact Offroad Animal for retrofittable version.

TOOLS REQUIRED
4mm Hex Key

FASTENERS
1xM6x12 BHCS
1x M6x16 Black BHCS
2x M6 Flat Washer
2xM6 Flange Nut



- 133. If re-fitting factory fog lamps, fit the fog lamps to the supplied fog lamp brackets using the M5x15 screws and Flange nuts provided.
- 134. Fit the fog lamp brackets, to the light mesh panels using 3x M8x16 Button head bolts,
- 135. If fitting own lamps in light mesh, fit now using slots on panel, and hardware provided with lights.
- 136. Repeat for both sides of vehicle.

Pliers 5mm Hex Key 13mm Spanner

#### **FASTENERS**

(if fitting fog lamp) 4x M5x15mm screw 4x M5 Flange Nuts

3x M8x16mm Button head bolts 3x M8 Flat Washer 3x M8 Flange Nuts

Per side



- 137. Fit light mesh panels to the bar. Position the panel from underneath the bar and align with the mounting holes in the wing. Secure with 4x M6x16mm Button head bolts and M6 Flange Nuts
- 138. Repeat for other side of vehicle.

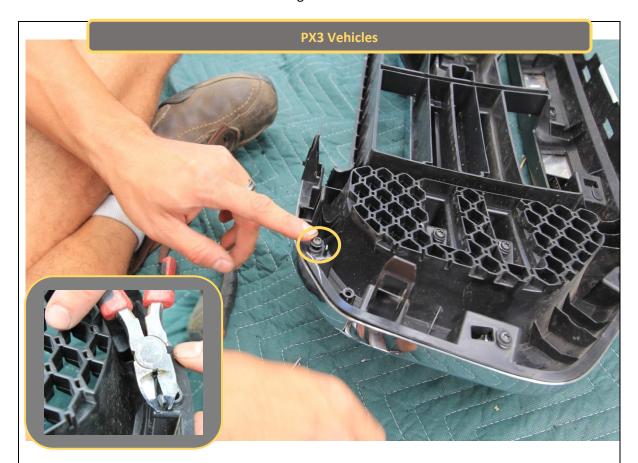
Pliers 5mm Hex Key 13mm Spanner

#### **FASTENERS**

4x M6x16mm Button head bolt 4x M6 Flange Nut



- 139. Reconnect fog light bulbs to housing, by inserting lamp at 90degree angle and rotating to lock in place. Repeat for both sides of vehicle.
- 140. Reconnect Parking sensor loom. Push connector together until click is heard.



- 141. Prepare grille for refitment by fitting grille retaining brackets. Skip this page for PX1/2.
- 142. Remove 2x T25 Torx Screws located in bottom corner of grille.
- 143. Remove the locating lugs adjacent to the screw hole, using side cutters.
- 144. Fit the Grille retaining brackets to the grille using the original T25 Screw. Brackets should face outwards with the short side mounted to the grille.

T25 Torx Driver Side Cutters

#### **FASTENERS**

2x T25 Screws



- 145. Re-Fit grille to vehicle.
- 146. Secure grille at top using original bolts, removed earlier.
- 147. Secure bottom of grille to body using grille retaining brackets fitted to grille, and M6x20mm Bolt, Flat washer and M6 Flange Nut. (PX3 only)

# TOOLS REQUIRED 10mm Spanner & Socket

#### **FASTENERS**

2x M6x20 Bolt 2xM6 Flat washer 2x M6 Flange nut

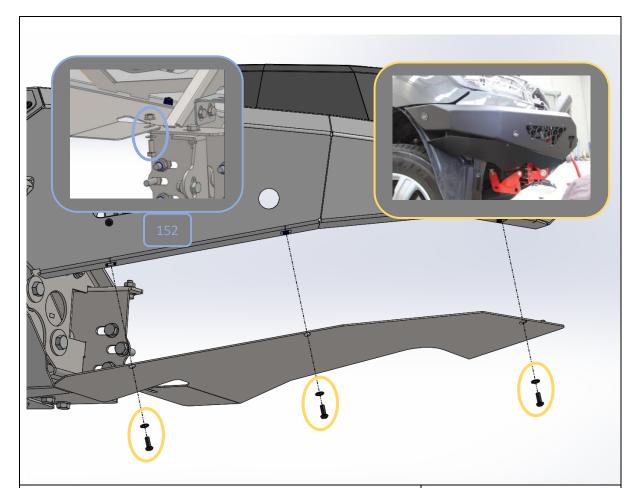


- 148. Fit bash plate to bar first using M8X20 Button head bolts, flat washers, shim plate and M8 Flange nut.
- 149. Secure bottom of bash plate to mount using M10x30 button head bolts, Flat washer and M10 Flange nut.
- 150. Re-fit Factory underbody bash plate using original bolts. Secure to Offroad animal bash plate using supplied M10 flange nut, positioned through access hole.

5mm Hex Key 6mm Hex Key 15mm Spanner & Socket 16mm Spanner & Socket

#### **FASTENERS**

4x M8x20 Button head bolt
4x M8 Flat Washer
2x Shim Plate
2xM10x20 Button head
2xM10 Flat Washer
4x M10 Flange nut
4x OE Flange Head Bolts (for bash plate)



151. Fit side under panels to bar and secure with 3x M6x16 Button head bolts and M6 Flat washers, into M6 cage nuts fitted earlier.

Fitting center bolt first will make it easier to align panel to bar.

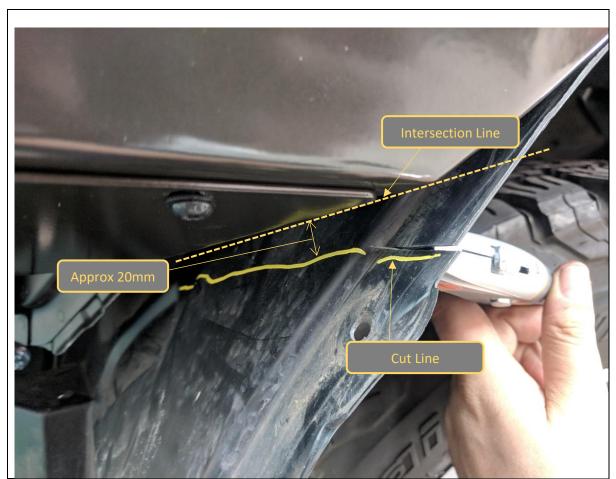
- 152. Secure the back corner of underpanel to mount using M8x20 Hex bolt, Flat washer and M8 Flange Nut.
- 153. Repeat for other side of vehicle.

#### **TOOLS REQUIRED**

4mm Hex Key 13mm Socket and Spanner

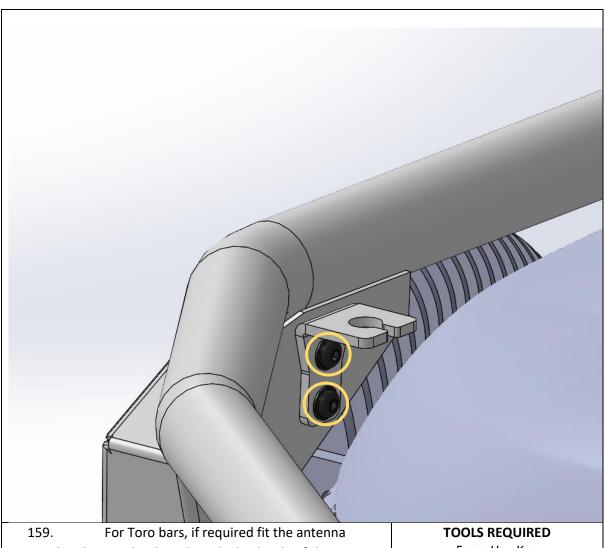
#### **FASTENERS**

6x M8x20 Button head bolt 6x M6 Flat Washer 2xM8x20 Hex head 2xM8Flat Washer 2x M8 Flange nut



- 154. Mark where wheel arch liner intersects with side under panel with paint pen or other marker.
- 155. Create line offset approximately 20mm below intersection point.
- 156. Trim wheel arch liner to this line using utility Knife.
- 157. Insert wheel arch liner behind flange on side under panel.
- 158. Repeat for both sides of vehicle.

## TOOLS REQUIRED Marker Utility Knife



brackets to the threads in the back side of the uprights, using supplied M8x20 Button head bolts, and flat washers.

5mm Hex Key

#### **FASTENERS**

2xM8x20 Button head 2xM8 Flat washer

Per side



160. Re-Fit the number plate to the number plate flip, using the M5x15

161. Fit the Offroad animal logo to front face of bar, using the pre-applied double side adhesive.

#### **TOOLS REQUIRED**

Phillips head screwdriver

#### **FASTENERS**

M5x15 Phillips Head M5 Flange Nut

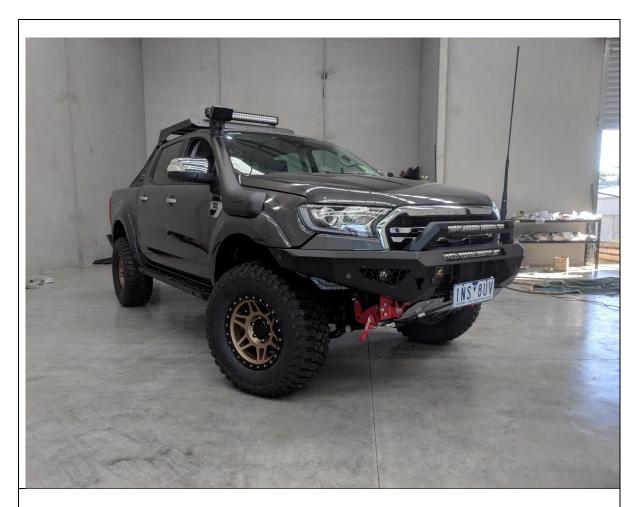


- 162. Replace plastic radiator trim. Replace 5x plastic push rivets inserting in hole, then pushing down center part.
- 163. Replace 2x T30 Torx screws securing air intake.
- 164. Close the bonnet and you are done!

T30 Torx Bit

#### **FASTENERS**

5x Plastic Push Rivet 2x T30 Bolt



Congratulations!
Head for the tracks and enjoy your newly protected Ford Ranger!