

MAZDA BT-50

MY2021 ON

PREDATOR & TORO FRONT BAR

IMPORTANT! – READ BEFORE INSTALLATION

- When installed in accordance with these instructions, the front protection bar does not affect the operation of the vehicle's SRS airbags.
- This product must be installed exactly as per these instructions using only hardware supplied.
- Take a few moments to read instructions thoroughly before beginning work.
- In the event of damage to any bar component please contact OFFROAD ANIMAL to arrange repair/replacement of components.
- Do not use this product for any vehicle make or model other than that specified on these instructions.
- Do not remove labels from this product.
- This product and its fixings must not be modified in any way unless stated in these fitting instructions.
- The installation of this product is recommended for trained personnel.
- These instructions are correct at time of publication. OFFROAD ANIMAL cannot be held responsible for the impact of any changes subsequently made by the vehicle manufacturer. If you find something has changed please contact us to let us know!
- During installation it is the duty of the installer to check correct operation/clearances of all components.
- If Instructions are to be printed for reference in the workshop, it is recommended that they are printed in colour, for best legibility.

PARTS LISTING

IMPORTANT: Check all parts are present before beginning work! Contact OFFROAD ANIMAL if something is missing.

Main Parts – In the Box

Qty	Part Number	Description	Image
1	FB-MBT-TF-21- PR-ASM1	Mazda BT-50 TF Predator Front Bar Weldment	
		OR	
1	FB-MBT-TF-21- TOR-ASM1	Mazda BT-50 TF TORO Front Bar Weldment	
1	FB-IDM-RG-21- PR-ASM2R	ISUZU DMAX 21+ IMPACT ASSY	
1	FB-IDM-RG-21- PR-ASM2L	ISUZU DMAX 21+ IMPACT ASSY	
1	FB-IDM-RG-21- PR-ASM3L	ISUZU DMAX 21+ TOW POINT ASSY	
1	FB-IDM-RG-21- PR-ASM3R	ISUZU DMAX 21+ TOW POINT ASSY	

		1	
1	U-0036	Isuzu DMAX 2021+ Predator Bash Plate	
1	U-0041	DMAX 21+ Supplementry Underpanel	
1	U-0040L	Mazda BT-50 TF Predator - Side Underpanel	
1	U-0040R	Mazda BT-50 TF Predator - Side Underpanel	
1	M-0014	DMax Predator Center Fairlead Mesh	
1	M-0015L	DMax Predator Side Mesh	
1	M-0015R	DMax Predator Side Mesh	
1	B-0528L	Mazda BT-50 TF Predator - Fog Bracket	

1	B-0528R	Mazda BT-50 TF Predator - Fog Bracket	
1	M-0022R	Mazda BT-50 TF Predator Indicator / Fog Cover Mesh	
1	M-0022L	Mazda BT-50 TF Predator Indicator / Fog Cover Mesh	CO BBB
1	B-0527	Mazda BT-50 TF Predator - Indicator Bracket	
2	LED Autolamps 80AW	LED AUTOLAMPS 80AW LED INDICATOR PARKER COMBO LIGHT, SINGLE BLISTER PACK	
1	B-0529R	BT50 - 21+ Headlight / Grille support bracket	
1	B-0529L	BT50 - 21+ Headlight / Grille support bracket	
1	B-0530	Mazda BT-50 TF Predator - Center Pan Brace	0

1	NPF-COM-SM- ASM0	Number plate flip asm Small	
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Toro Additional Parts

Qty	Part Number	Description	Image
4	B-0649	Toro Antenna Bracket - 90 Degree Tall	
4	M8X20 BHCS BZP	SCREW, BUTTON HEAD CAP, M8X20X1.25, ISO4042 ZnNi BLACK PASSIVATED FINISH	
4	M8 FW BZP	M8 FW- BLACK ZINC	

Small Parts – Contained in Small Parts Kit Bag

Qty	Part Number	Description
2	FB-IDM-RG-21- PR-ASM4	DMAX 21+ Tow Point Nut Plate
9	M10 FLANGE NUT	Flange Nut, M10x1.5 G8.8 ZP
11	M10 x 30	Bolt Hex, M10X30x[1.5], GR8.8 ZP
11	M10 Flat Washer	M10 FW
16	M12 FW LHD	M12 FW Large Heavy Duty
12	M12X30	Bolt Hex, M12X30x1.75, GR8.8 ZP
6	M12 FLANGE NUT	Flange Nut, M12x1.75 G8.8 ZP
4	M12 Nyloc nut	M12 NYLOC NUT
10	M8 FLAT WASHER- BLACK ZINC	M8 FW- BLACK ZINC
16	M8 X 16 BHCS BZP	SCREW, BUTTON HEAD CAP, M8X16X1.25 GR12.9 BLACK ZP
12	M8 X 20 BHCS BLACK ZINC	SCREW, BUTTON HEAD CAP, M8X20X1.25 BLACK ZP
4	M8 X 30 BHCS BLACK ZINC	SCREW, BUTTON HEAD CAP, M8X30X1.25 BLACK ZP
6	M8 FLANGE NUT	Flange Nut, M8x1.25 G8.8 ZP
10	M6CN3MM	CAGE NUT M6x2.6-3.5

44	M6x16 BHCS	SCREW, BUTTON HEAD CAP, M6X16X1
	BLACK ZINC	GR12.9 BLACK ZP
40	M6 FLAT	M6 FW BLACK ZP
	WASHER BLACK	
	ZINC	
32	M6 FLANGE NUT	Flange Nut, M6x1 G8.8 ZP
4	M6 X 20 HEX	M6X20 HEX BOLT, ZP, 8.8
2	M5X15 PAN	SCREW, PAN HEAD PHILLIPS,
		M5X15X0.8 GR4.6 ZP
2	M5 FW	M5 FW
2	M5 FLANGE NUT	Flange Nut, M5x0.8 G8.8 ZP

TOOLS REQUIRED

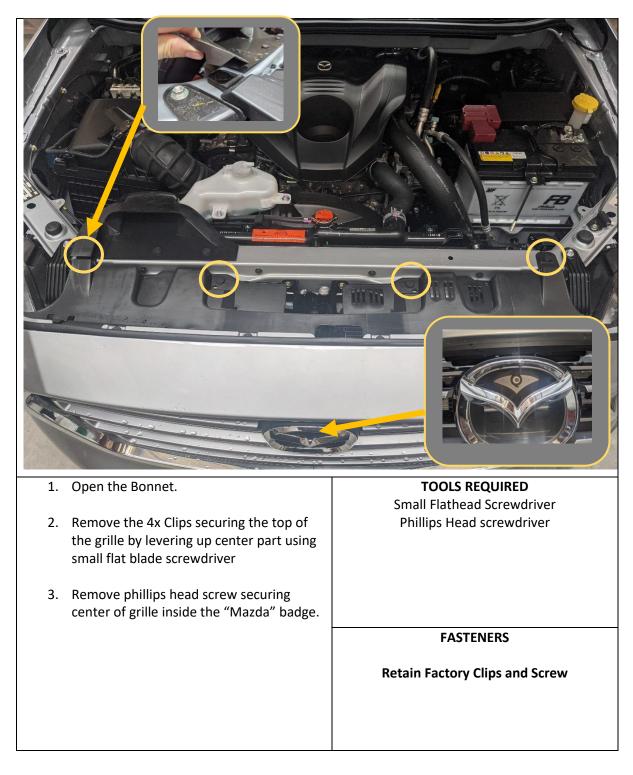
The following tools will be required to install the product.

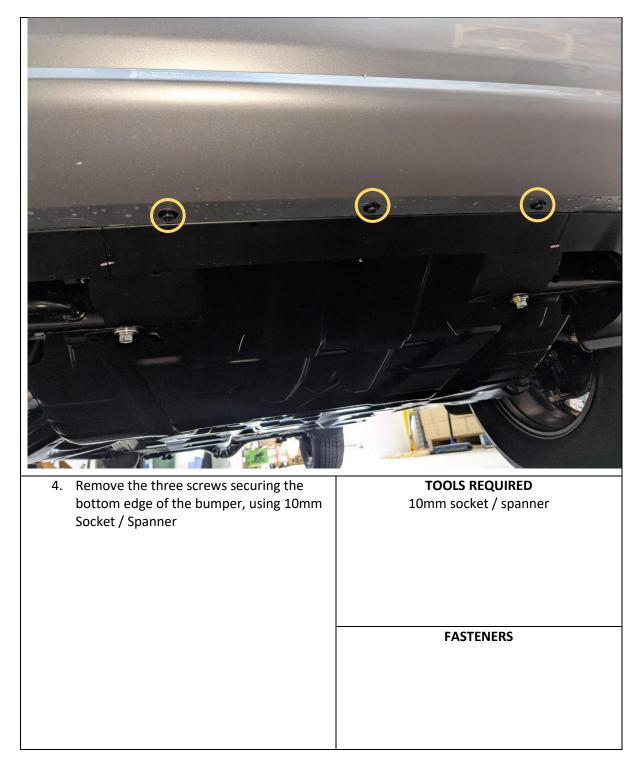
Hand Tools	Power Tools	Workshop Equipment
Metric Socket Set 8-	Electric Drill	Panel Stand or Soft
19mm	6mm Drill Bit	Blanket
Socket Extension Bar		Cable Ties
Metric Spanner Set 10-	Air Hacksaw or Angle	Masking Tape
19mm	Grinder	Black Automotive
Torx Drivers T25-T30		paint
Hex (Allen) Key Set 4-	Electric/Air Impact	Scotch Brite or Fine
6mm	Driver (Optional)	Sandpaper
Trim Puller Tool		Automotive
Flat Blade Screwdriver		Sealant/Adhesive
set		Bucket
Phillips Head		Hose Clamp
Screwdriver set		
Utility Knife		
Side Cutters		
Pliers		

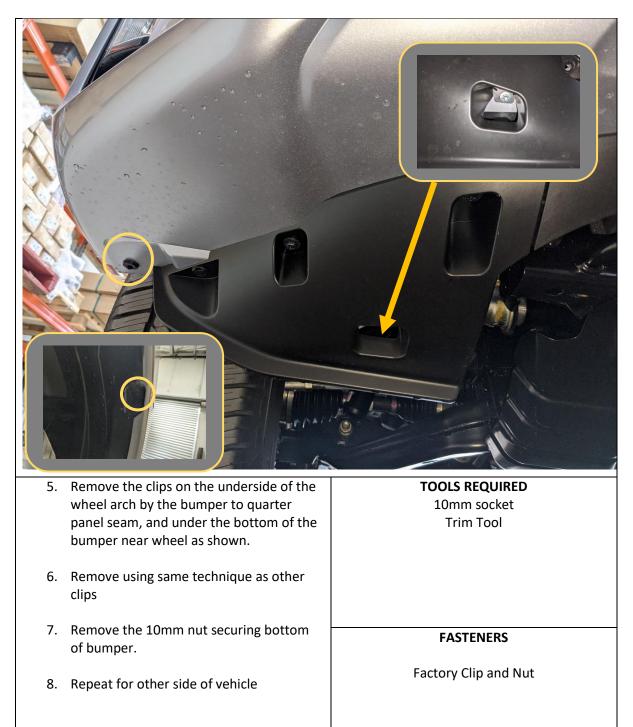
WORKSHOP SAFTEY

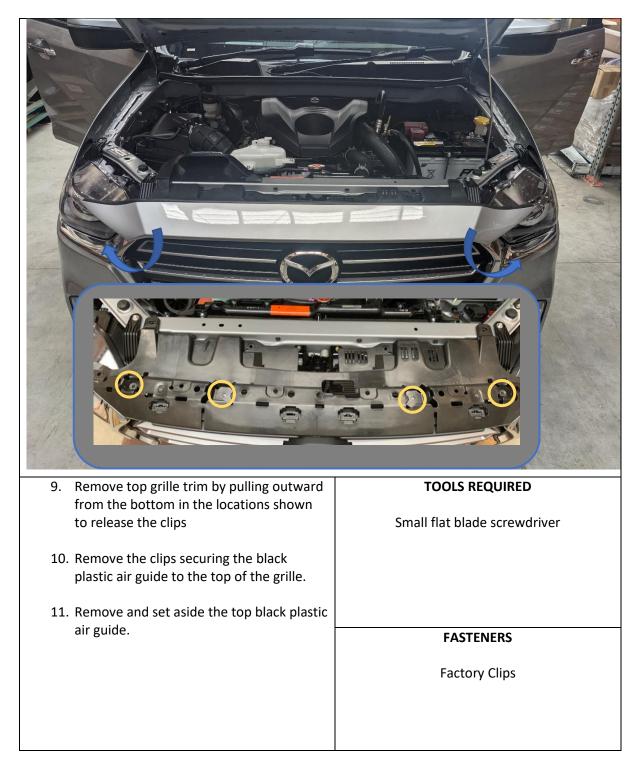
It is the responsibility of the installer to always complete works in a safe manner. Make sure the following safety equipment is available and precautions are observed whilst fitting this product.

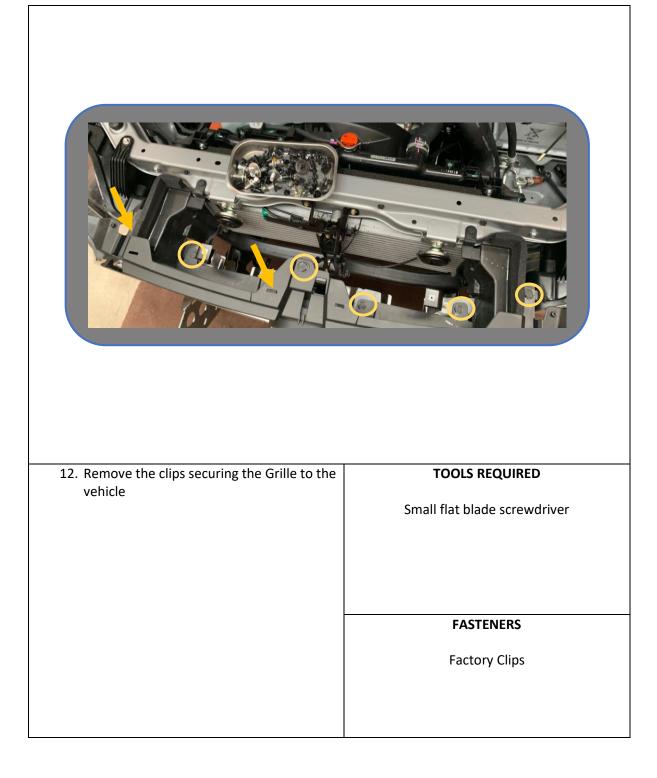
Hearing Protection	Always wear ear protection when using power tools.
Eye Protection	Ensure eye protection is always worn when cutting or drilling.
Manual Handling	Do not attempt to lift bar assemblies or rock sliders on your own. Always use two people to lift or use mechanical lifting aid such as hydraulic lifting trolley.
Vehicle Support	Always ensure vehicle is properly supported when working on it. Do not attempt to fit products whilst suspension work is being carried out. Do not work under a vehicle supported only by a jack.











MY2021+ MAZDA BT-50 Predator Front Bar

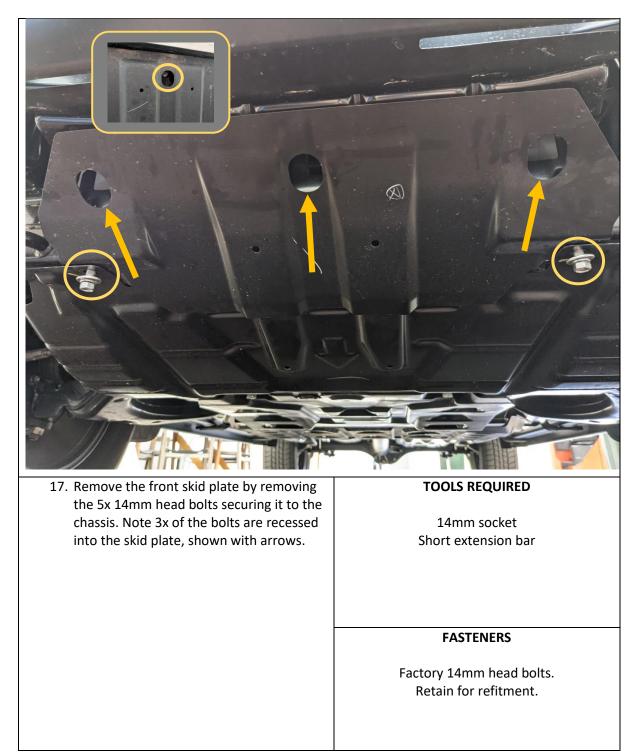


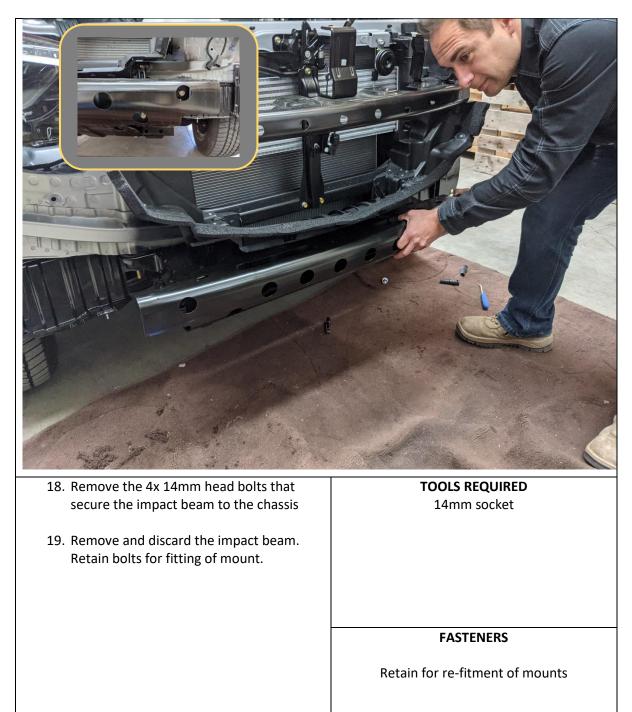
- 13. Remove the clips securing the bumper to the vehicle
- 14. Release the bumper clips by pulling bumper away from bottom of headlights, starting from the outside and working in.
- 15. When bumper is loose, reach in and disconnect the wiring harness located under the left-hand headlight.
- 16. Remove bumper from car and set aside on soft blanket or panel stand.

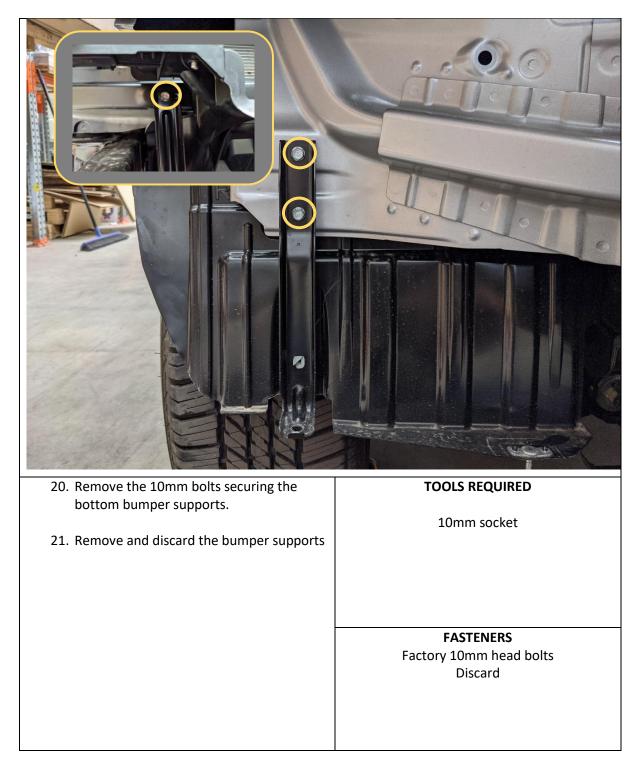
FASTENERS

Small flat blade screwdriver

Factory Clips







MY2021+ MAZDA BT-50 Predator Front Bar



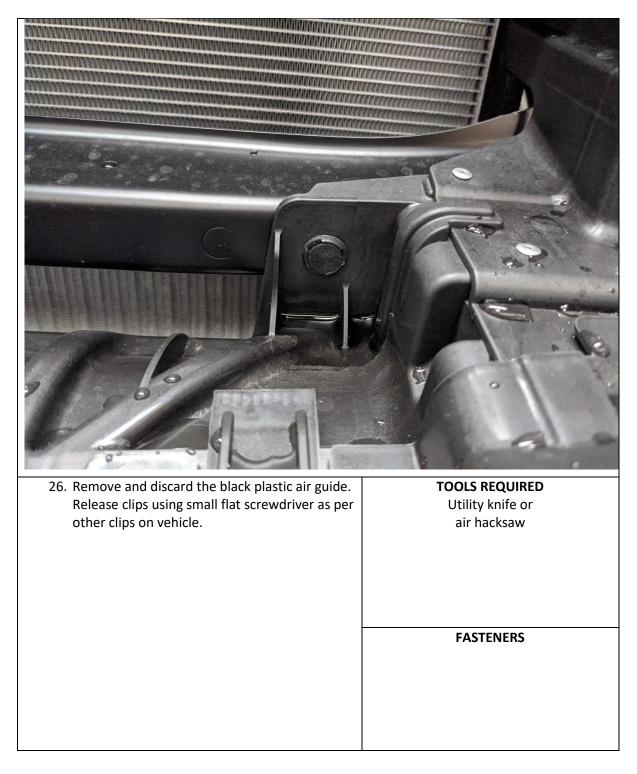
- 22. Remove the 10mm and Philips head screws securing the plastic bumper supports beside the headlights. Retain the screw that secures the bumper support to the headlight.
- 23. Remove the bumper supports, a firm tug will be required to release the clips. Discard
- 24. Fit the headlight support bracket between the fender and headlight. Re-use factory bolt to secure bracket to headlight and use M6x16 flat washer and flange nut to secure to fender.
- 25. Complete on both sides of vehicle

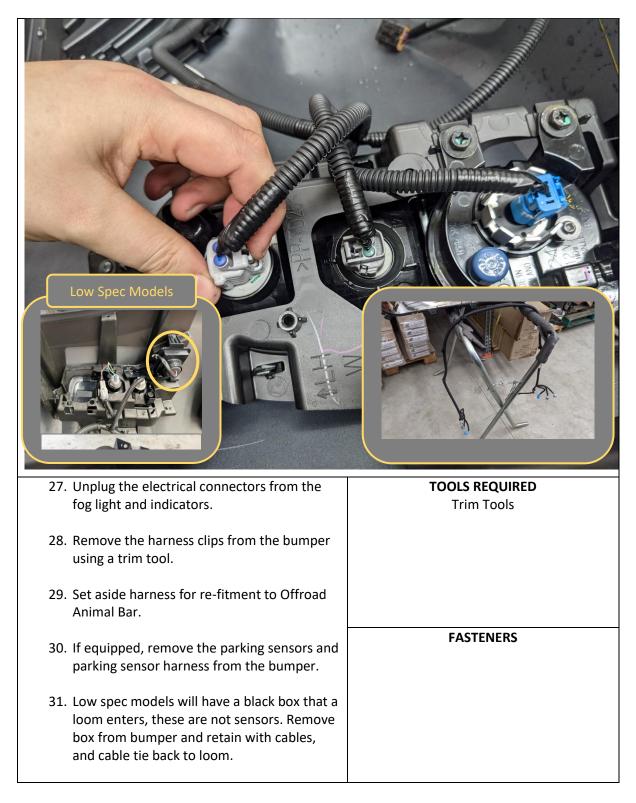
TOOLS REQUIRED

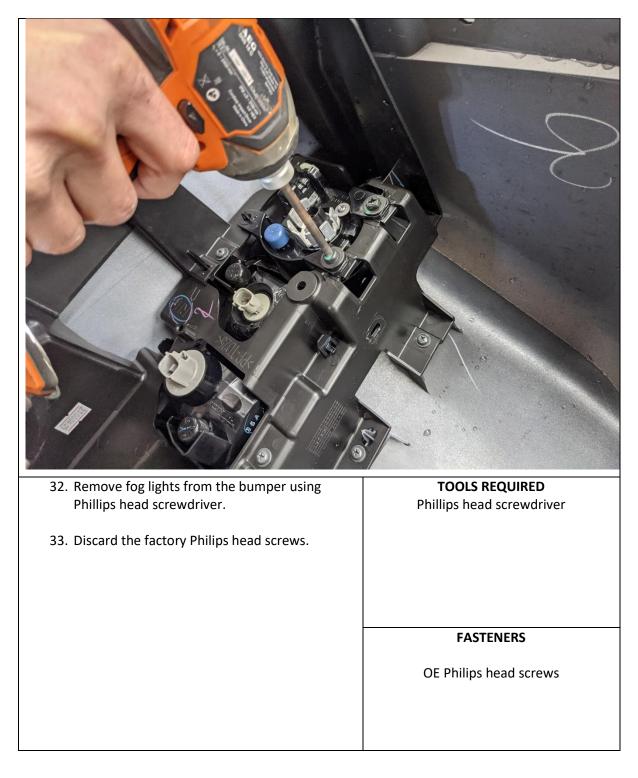
Phillips head screwdriver

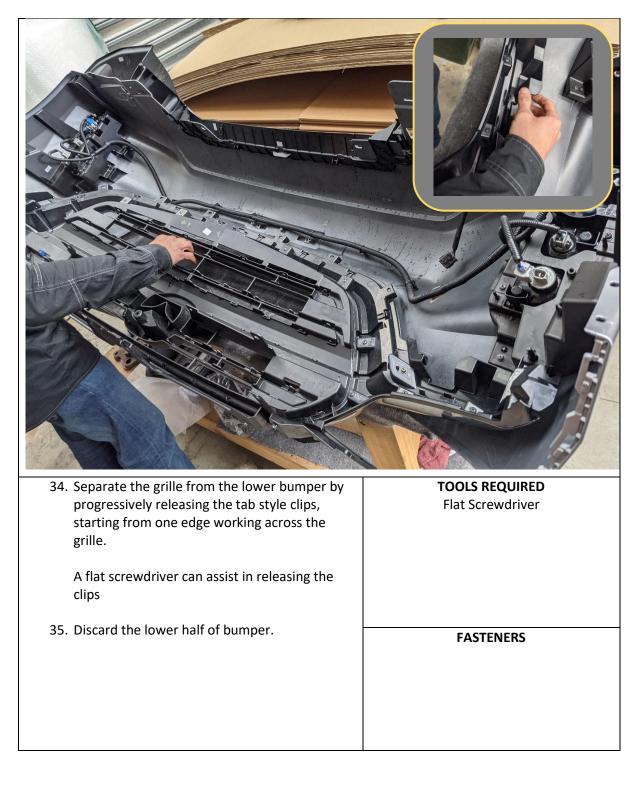
FASTENERS

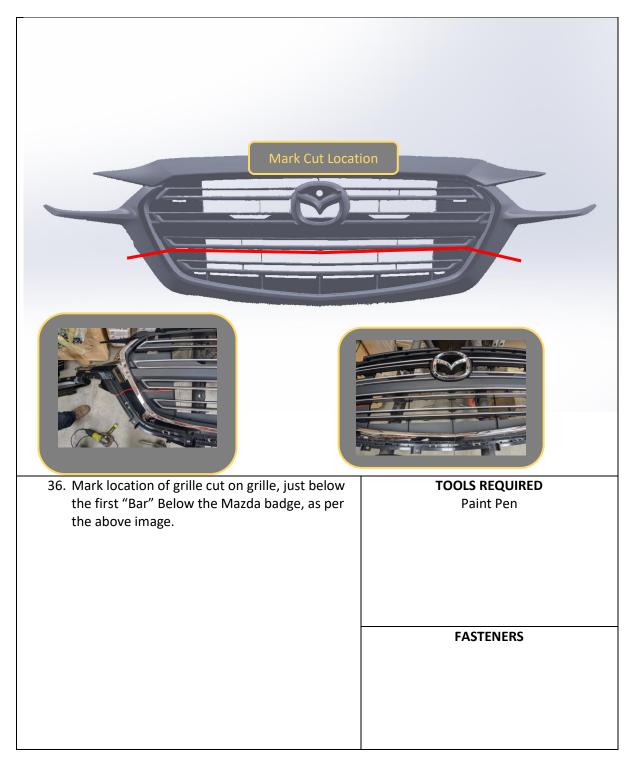
Factory Bolt. 1x M6x16 Button Head 1x M6 Flat Washer 1x M6 Flange Nut

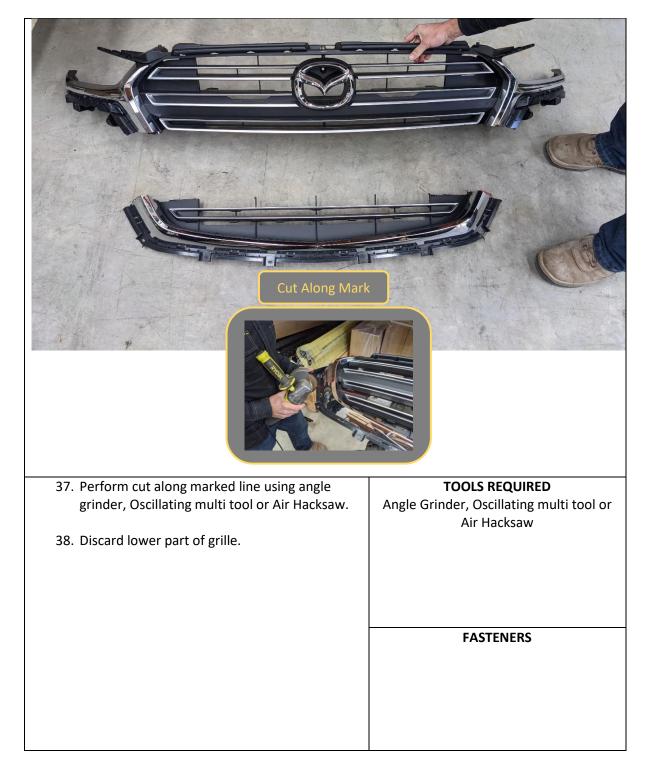


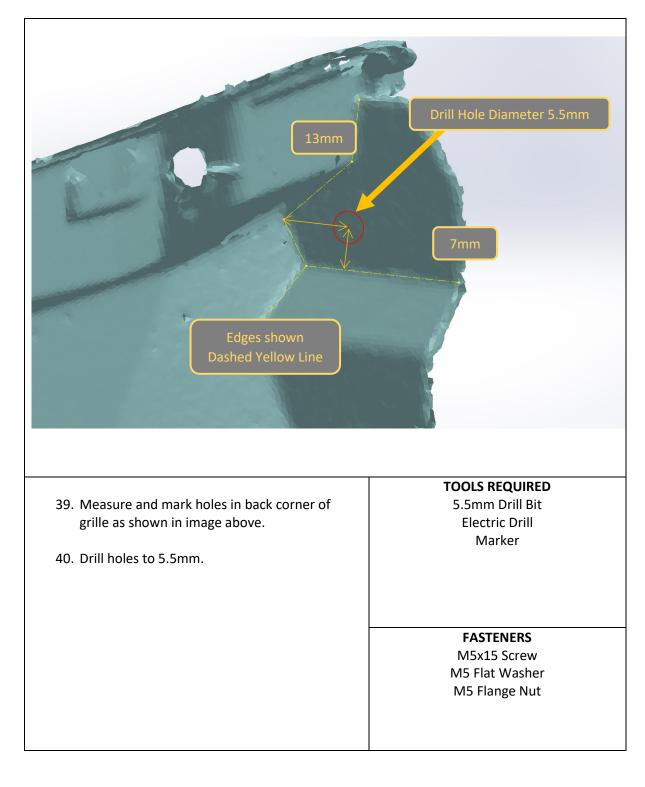


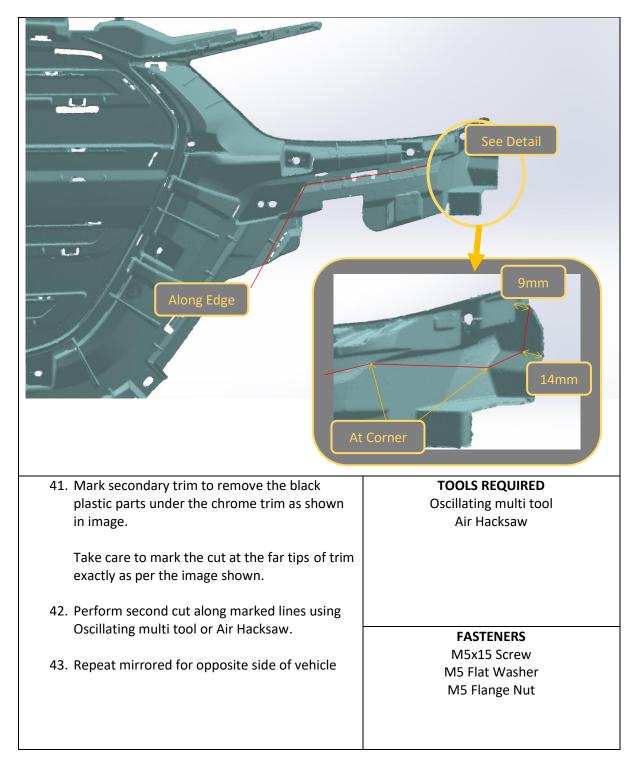


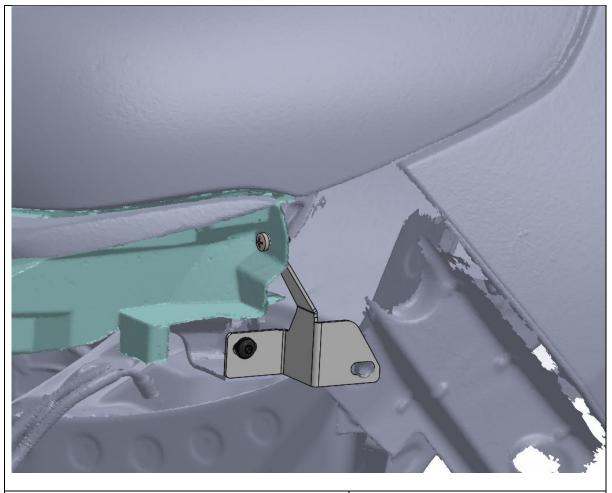












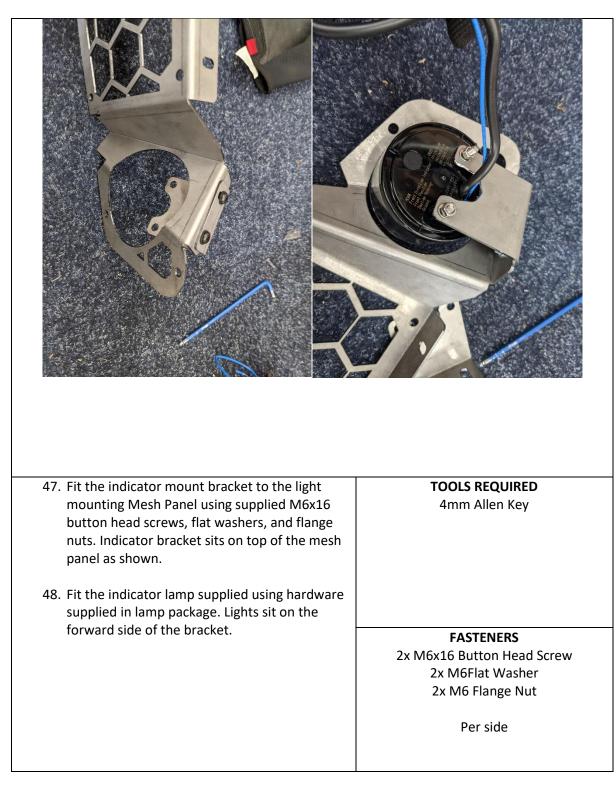
44. Re-Fit grille to the vehicle.

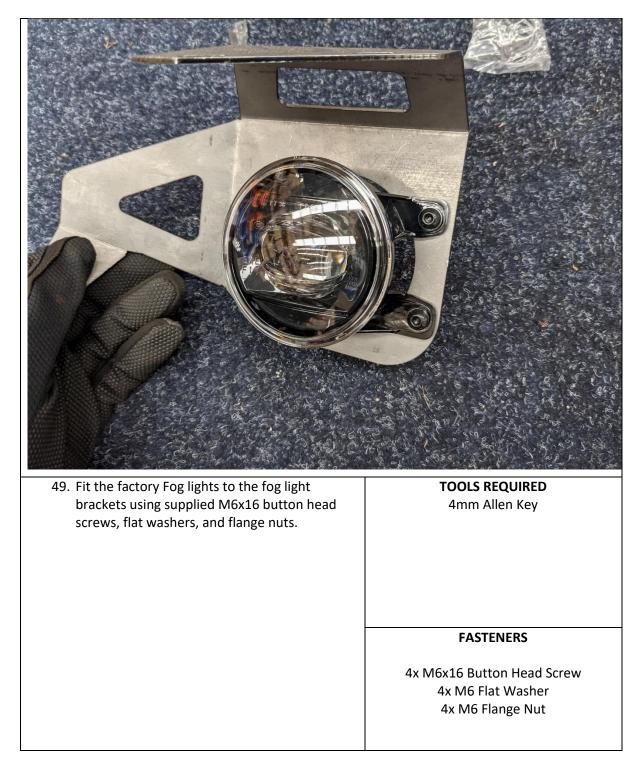
- 45. Fit the outer grille support bracket between the headlight and fender, using M6x16 Button head bolt into headlight and factory bolt for fender.
- 46. Fit the outer grille support bracket to the grille through the hole drilled earlier, using the M5 Hardware supplied.

TOOLS REQUIRED 4mm Allen Key Phillips Head Screwdriver

FASTENERS

1x M6x16 Button Head Screw 1x M6Flat Washer 1x M5x15 Pan Head Screw 1x M5Flat Washer 1x M5 Flange Nut Per side



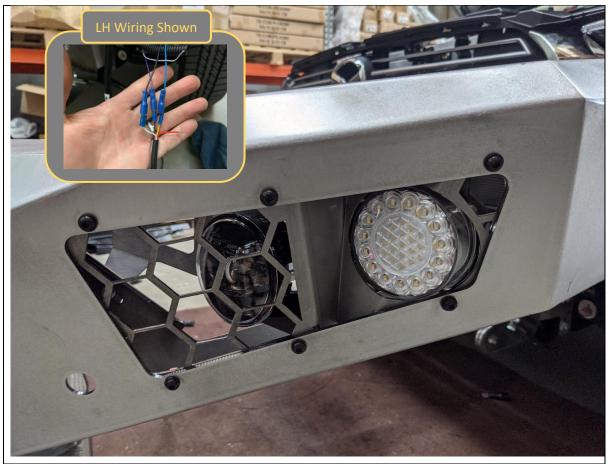




- 51. Insert the assembled light bracket / mesh panel into the wing of the bar.
- 52. Secure to wing brace with supplied M6x16 button head bolts, washers, and flange Nuts

FASTENERS 1x M6x16 Button Head Screw 1x M6 Flat Washer 1x M6 Flange Nut 2x M6x20 Hex 2x M6 Flat Washer 2x M6 Flange Nut

Per side



- 53. Secure Light assembly to the wing of bar using with supplied M6x16 button head bolts, washers, and flange Nuts
- 54. Re install wiring harness to bar and plug in connectors for fog light.
- 55. Cut off connectors for park and indicator lamps and complete wiring for the Indicator / Parker Lamp as follows.

Function	Loom Wire	Lamp Wire
	Colour	Colour
Earth	Black + Grey	White
Parker Lamp	Blue	Yellow
Indicator LH	Purple	Brown
Indicator RH	Light Blue	Brown
DRL (Not	N/A	Red
Used)		

Test connections once complete.

56. If equipped, re fit parking sensors to bar by relocating original housings to the holes on the bar.

TOOLS REQUIRED 4mm Hex Key Crimping Tool or Soldering iron

FASTENERS

Crimp Connectors

6x M6x16 Button Head Screw 6x M6 Flat Washer 6x M6 Flange Nut

Per Side



57. If fitting an integrated light bar, do so now.

58. The bar is designed to fit a Offroad Animal 22 inch light bar. If fitting this light bar, assemble bar with legs out, and it will line up with the slots in the center gusset. Secure with fasteners supplied with the light bar.

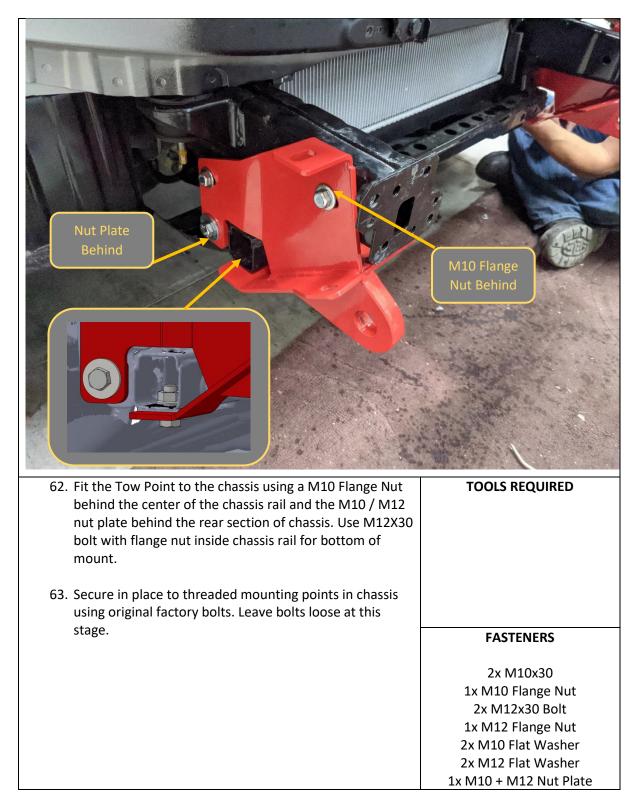
The bar can accommodate most other "20 inch" size light (20-22 inch long) bars

- 59. If fitting stealth top hoop or round lights do so at this stage.
- 60. After light bar is fitted, fit the center pan brace between the Gusset and Cradle using supplied M6 Fasteners

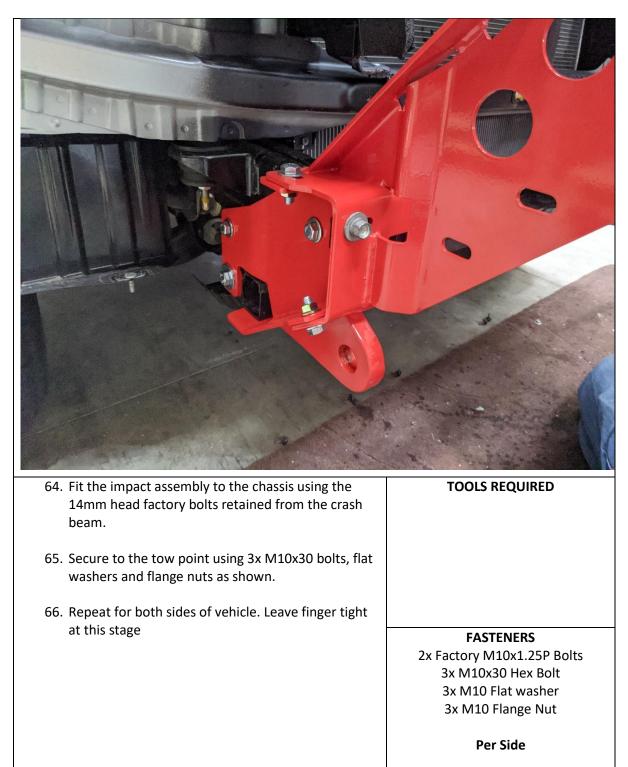
TOOLS REQUIRED Refer to light bar instructions

FASTENERS Supplied with Light bar M6x16 Button Head M6x12 Button Head 2x M6 Flat Washer 2x M6 Flange Nut

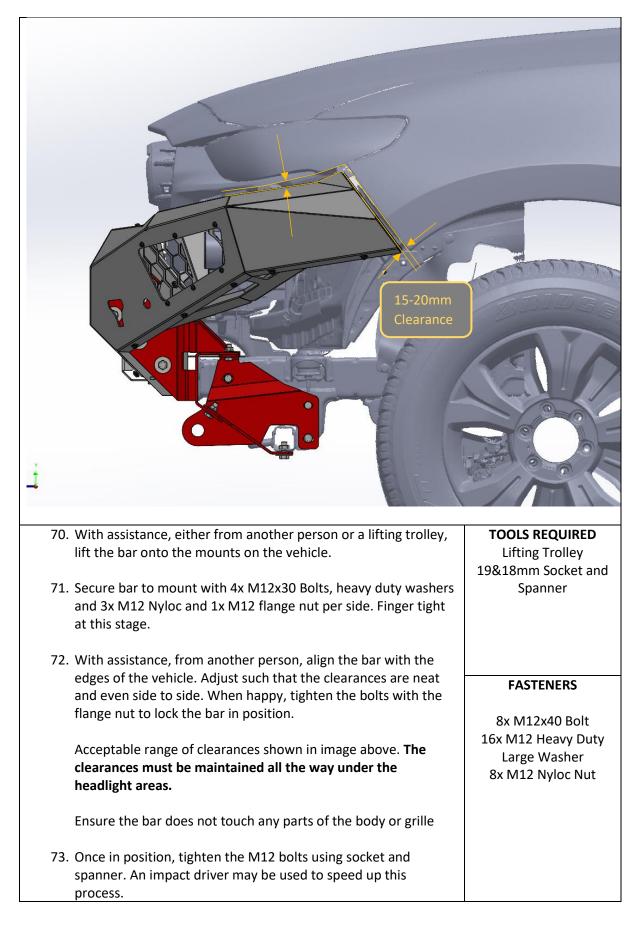
61. Fit 5x cage nuts from small parts kit to rectangular slots in bottom of wing.	TOOLS REQUIRED Flat Blade Screwdriver
Use a small flat bladed screwdriver to push the edge of the cage to engage with the slot to aid fitting.	
	FASTENERS

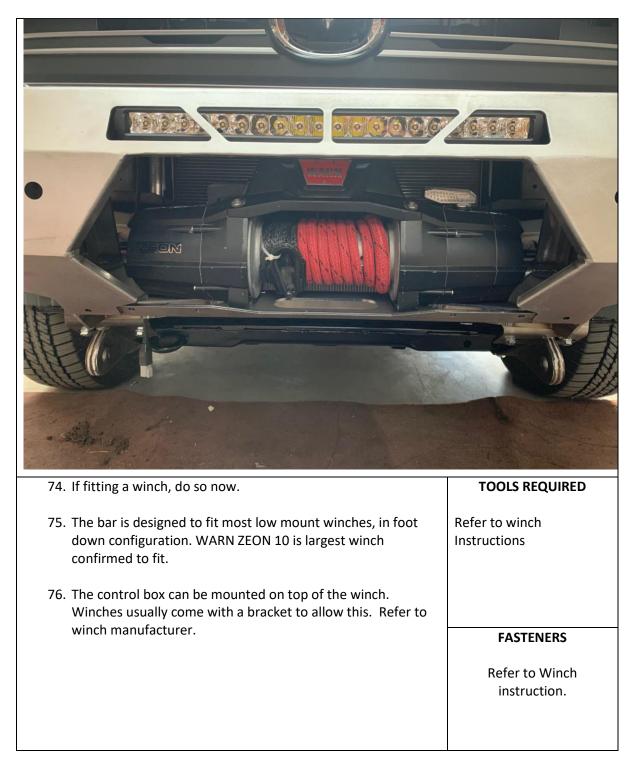


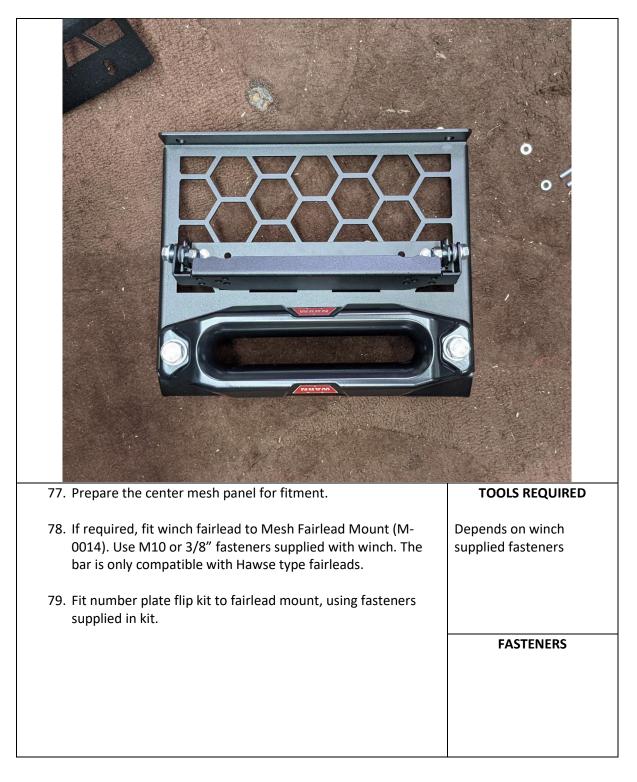
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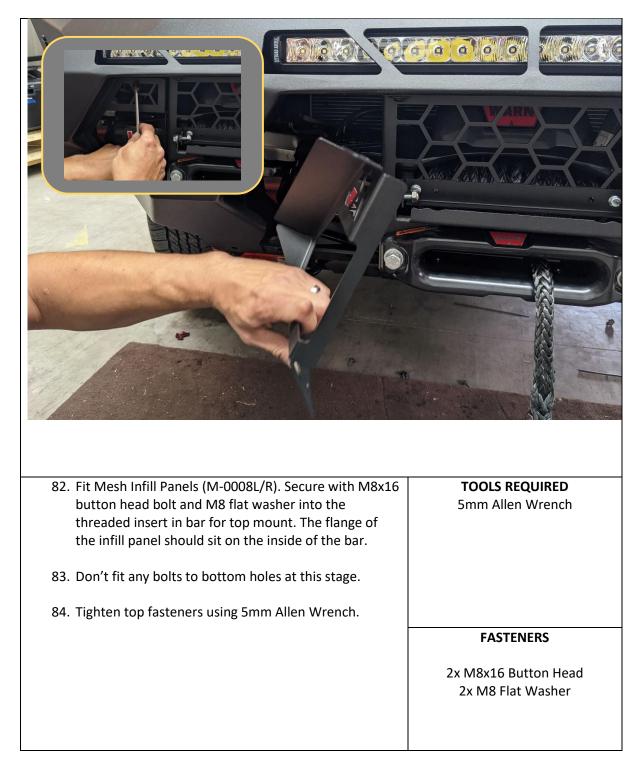
MEASURE	
Adjust	
67. Measure distance between bullbar uprights	TOOLS REQUIRED 13mm Socket
with tape measure. Note down this distance	14mm Socket
Distance =	16mm Socket
68. Measure and adjust the distance between the mounts on the vehicle to be 2-5mm greater than the distance measured.	
69. Tighten all bolts securing impact assembly and tow point, and re check distance. Re adjust as required to achieve correct distance.	FASTENERS

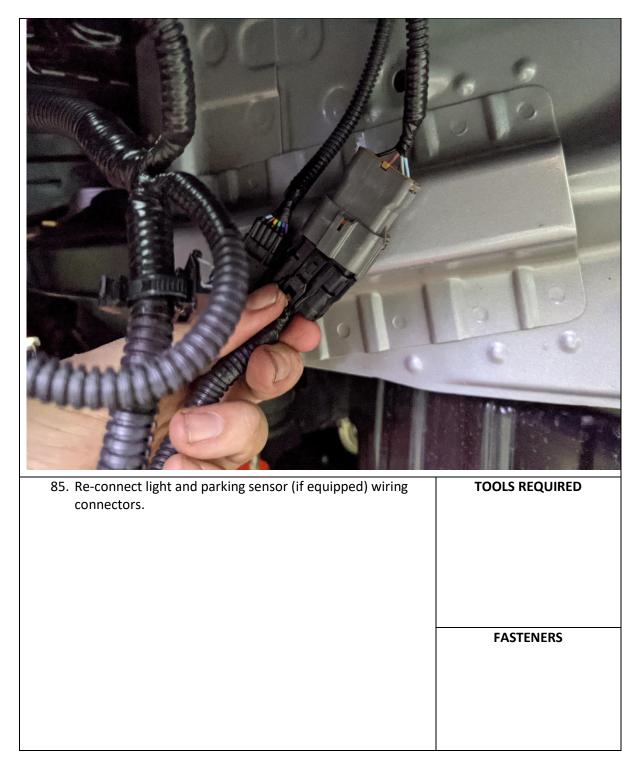


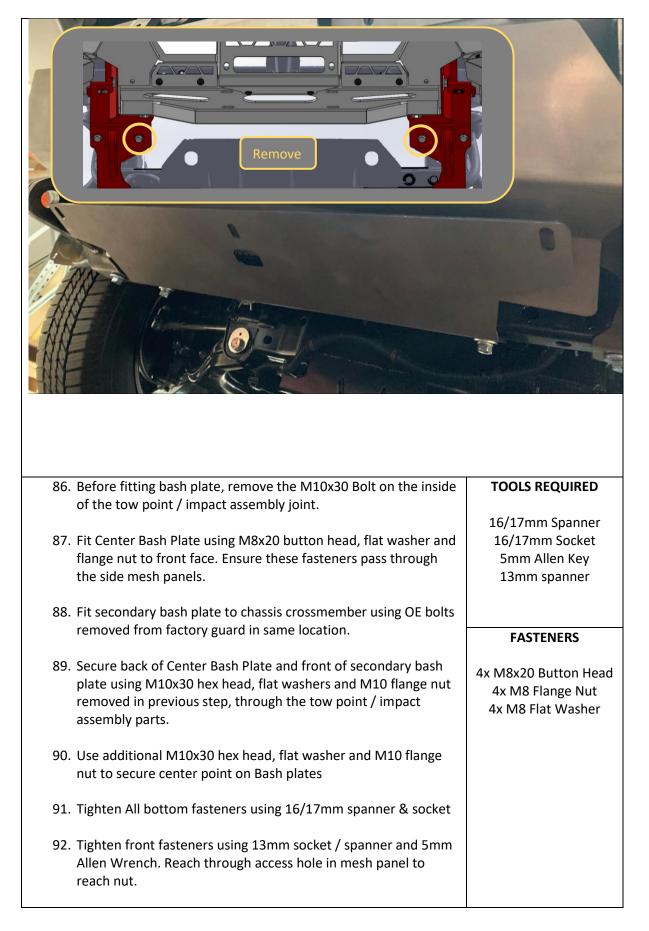




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80. Fit the Mesh Fairlead Mount (M-0014) to the center of the bar, using M8x16 Button head (Top), M8x20 Button Head	TOOLS REQUIRED
(Bottom) M8 Flat Washers and M8 Flange Nuts.	13mm Spanner 5mm Allen Wrench
81. Tighten fasteners using 13mm socket / spanner and 5mm Allen Wrench.	
	FASTENERS
	2x M8x16 Button Head 2x M8x20 Button Head 4x M8 Flange Nut
	4x M8 Flat Washer







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- 93. Remove the outside top bolts from impact assembly/tow point.
- 94. Fit the side under panels by first sitting the bottom mount on top of the impact assembly, then inserting the 5x M6x16 bolts into the cage nuts fitted earlier
- 95. Tighten with 4mm Allen wrench
- 96. Secure bottom of side under panel to mount using bolt removed from joint earlier.
- 97. Tighten with 16/17mm spanner / socket

TOOLS REQUIRED 16/17mm Spanner 5mm Allen Wrench 4mm Allen Wrench

FASTENERS

10x M6x16 Button Head 10x M6 Flat Washer

