



## Toyota LandCruiser 300 Series MY2022+ GX, GXL, VX, Sahara & GR Sport Rear Protection Bumper

### **IMPORTANT! – READ BEFORE INSTALLATION**

- This product must be installed exactly as per these instructions using only hardware supplied.
- Take a few moments to read instructions thoroughly before beginning work.
- In the event of damage to any bar component please contact OFFROAD ANIMAL to arrange repair/replacement of components.
- Do not use this product for any vehicle make or model other than that specified on these instructions.
- Do not remove labels from this product.
- This product and its fixings must not be modified in any way unless stated in these fitting instructions.
- The installation of this product is recommended for trained personnel.
- These instructions are correct at time of publication. OFFROAD ANIMAL cannot be held responsible for the impact of any changes subsequently made by the vehicle manufacturer. If you find something has changed please contact us to let us know!
- During installation it is the duty of the installer to check correct operation/clearances of all components.
- If Instructions are to be printed for reference in the workshop, it is recommended that they are printed in colour, for best legibility.

# PARTS LISTING

**IMPORTANT:** Check all parts are present before beginning work! Contact OFFROAD ANIMAL if something is missing.

## Main Parts – In the Box

Qty	Part Number	Description	Image
1	RB-TLC-300-22-ASM1L	LC300 Rear Bar Wing LH Welded Assy	
1	RB-TLC-300-22-ASM1R	LC300 Rear Bar Wing RH Welded Assy	
1	RB-TLC-300-22-ASM2L	LC300 Rear Bar Lower Mount LH Welded Assy	
1	RB-TLC-300-22-ASM2R	LC300 Rear Bar Lower Mount RH Welded Assy	
1	RB-TLC-300-22-ASM3L	LC300 Rear Bar Wing Brace Welded Assy	
1	RB-TLC-300-22-ASM3R	LC300 Rear Bar Wing Brace Welded Assy	

1	B-0962	LC300 Hitch Receiver Fascia	
1	B-0972L	LC300 Rear Bar Side Underpanel Brace	
1	B-0972R	LC300 Rear Bar Side Underpanel Brace	
2	P-0306	LC300 Inner Mount Spacer Block	
2	P-0307	LC300 Outer Mount Spacer Block 4mm	
2	P-0308	LC300 Outer Mount Spacer Block 6mm	
2	P-0309	LC300 Outer Mount Spacer Block 8mm	
2	P-0311	LC300 Rear Bar Wing Brace Chassis Backing Plate	
2	T-0073	Crush Tube 69mm	
2	T-0074	Crush Tube 112mm	
2	T-0075	Crush Tube 118mm	

<p><b>1</b></p>	<p>U-0067L</p>	<p>LC300 Rear Bar Side Underpanel</p>	
<p><b>1</b></p>	<p>U-0067R</p>	<p>LC300 Rear Bar Side Underpanel</p>	
<p><b>1</b></p>	<p>11WM-2</p>	<p>LED Autolamps 11WM-2 Reverse Lamp - Twin Blister Pack</p>	
<p><b>4</b></p>	<p>CPHP009</p>	<p>Plastic Hole Insert, 7MM, Black, Tigerlink Hardware CPHP029</p>	
<p><b>2</b></p>	<p>F-0017</p>	<p>LC300 Rear Bar Inner Mount Hole Plug</p>	
<p><b>1</b></p>	<p>NARVA 84037BL</p>	<p>NARVA 84037BL Red Retro Reflector Twin Blister Pack</p>	
<p><b>1</b></p>	<p>PWS-TOP- 365</p>	<p>Pinch Weld PWS51T - Top Bulb Seal 365mm</p>	
<p><b>2</b></p>	<p>PWS-TOP- 1230</p>	<p>Pinch Weld PWS51T - Top Bulb Seal 1230mm</p>	

**Small Parts – Contained in Small Parts Kit Bag**

Qty	Part Number	Description
4	M3X12 PAN	SCREW, PAN HEAD PHILLIPS, M3X12X0.5 GR4.6 ZP
4	M3 FLAT WASHER	Flat Washer M3, 7mmODx0.5mm T
4	M3 NUT	Hex Nut, M3x0.5 G48.8 ZP
2	M4X20 PAN	SCREW, PAN HEAD PHILLIPS, M4X20X0.7 GR4.6 ZP
2	M4 FLAT WASHER	Flat Washer M4, 8mmODx0.8mm T
2	M4 FLANGE NUT	Flange Nut, M4
4	M6 X 20 HEX	M6X20 HEX BOLT, ZP, 8.8
10	M6x20 BHCS BLACK ZINC	SCREW, BUTTON HEAD CAP, M6X20X1 GR12.9, ISO4042 ZnNi BLACK PASSIVATED FINISH
2	M6x30 BHCS BLACK ZINC	SCREW, BUTTON HEAD CAP, M6X30X1 GR12.9, ISO4042 ZnNi BLACK PASSIVATED FINISH
4	M6 FLAT WASHER	M6 FW
12	M6 FLAT WASHER BLACK ZINC	M6 Flat Washer, 12x6.1x1, ISO4042 ZnNi BLACK PASSIVATED FINISH
8	M6 FLANGE NUT	Flange Nut, M6x1 G8.8 ZP
8	M6CN3MM	CAGE NUT M6x2.6-3.5
8	M8 X 20 BHCS BLACK ZINC	SCREW, BUTTON HEAD CAP, M8X20X1.25, ISO4042 ZnNi BLACK PASSIVATED FINISH
8	M8 FLAT WASHER- BLACK ZINC	M8 FLAT WASHER, 16.5x8.4x1.2, ISO4042 ZnNi BLACK PASSIVATED FINISH
4	M8 FLANGE NUT	Flange Nut, M8x1.25 G8.8 ZP
2	M10 X 40	Bolt Hex, M10X40X1.5, GR8.8 ZP
2	M10 X 140	Bolt Hex, M10X140X1.5, GR8.8 ZP
2	M10 Flat Washer	M10 FW
2	M10 FW LHD	WASHER, FLAT M10X28.5X2.5
2	M10 FLANGE NUT	Flange Nut, M10x1.5 G8.8 ZP
2	M12X100	Bolt Hex, M12X100x1.75, GR8.8 ZP
4	M12X140	Bolt Hex, M12X140x1.75, GR8.8 ZP
6	M12 FW LHD	M12 FW Large Heavy Duty
6	M12 FLANGE NUT	Flange Nut, M12x1.75 G8.8 ZP
2	NP-COM-M10-300-SLIM	Nut Plate M10 Slim - Long

## TOOLS REQUIRED

The following tools will be required to install the product.

<b>Hand Tools</b>	<b>Power Tools</b>	<b>Workshop Equipment</b>
Metric Socket Set 5.5-19mm	Electric/Air Impact Driver (Optional)	Rag
Socket Extension Bar	Electric Drill	Cutting pliers
Metric Spanner Set 5.5-19mm	Air Hacksaw or	Wire strippers
Hex (Allen) Key Set 4-6mm	Oscillating Multi Tool or	Soldering iron
Flat blade screwdriver	Angle Grinder Or	Solder
Phillips head screwdriver	Jigsaw	Automotive electrical wire
Trim tool		Heat shrink
Plastic trim removal tool		Heat gun
7mm drill bit		Electrical tape
Utility knife		Crimp terminals

# WORKSHOP SAFETY

It is the responsibility of the installer to always complete works in a safe manner. Make sure the following safety equipment is available and precautions are observed whilst fitting this product.

<p>Hearing Protection</p> 	<p>Always wear ear protection when using power tools.</p>
<p>Eye Protection</p> 	<p>Ensure eye protection is always worn when cutting or drilling.</p>
<p>Manual Handling</p> 	<p>Do not attempt to lift bar assemblies or rock sliders on your own.</p> <p>Always use two people to lift or use mechanical Lifting aid such as hydraulic lifting trolley.</p>
<p>Vehicle Support</p> 	<p>Always ensure vehicle is properly supported when working on it. Do not attempt to fit products whilst suspension work is being carried out. Do not work under a vehicle supported only by a jack.</p>



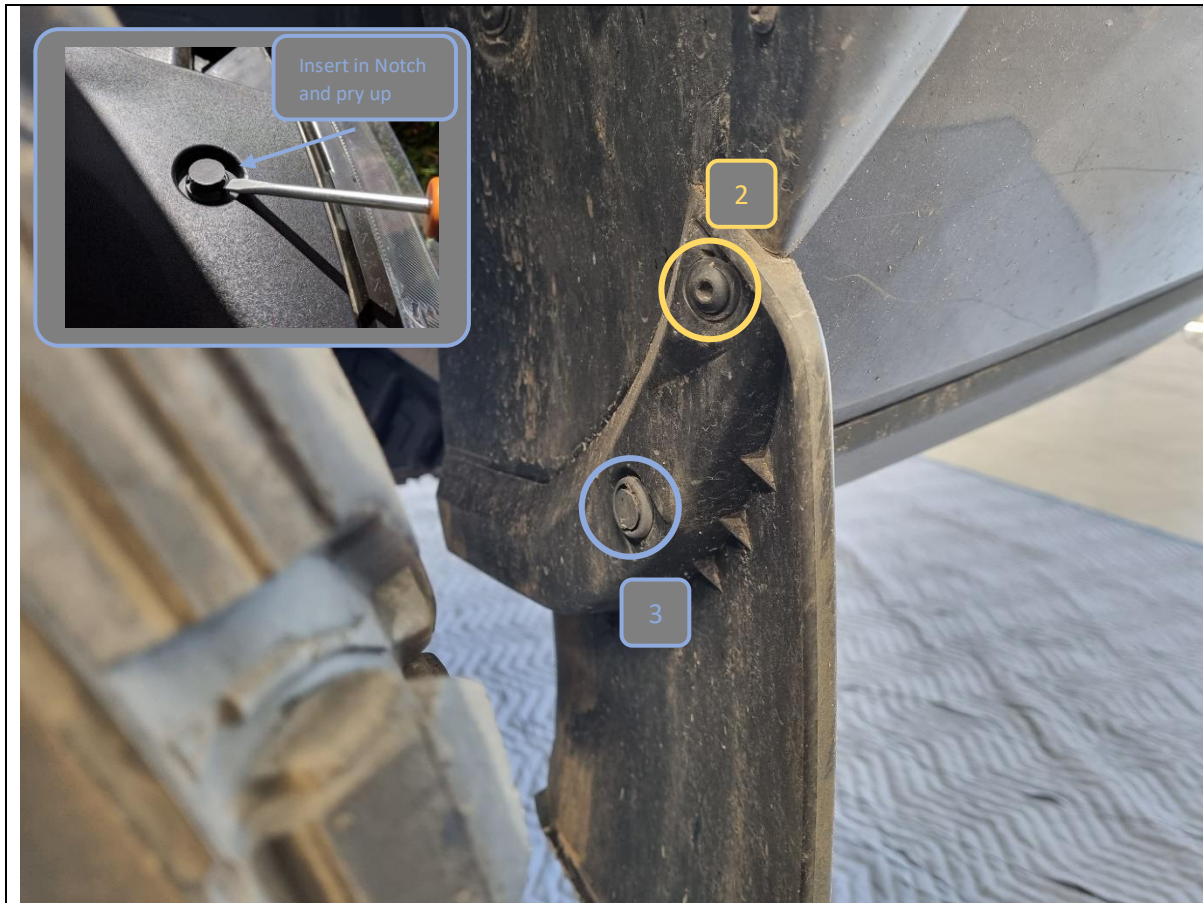
1. Remove the 2x bolts on the underside of the rear mudflap with a 4mm hex/Allen key.

**TOOLS REQUIRED**

4mm hex/Allen key

**FASTENERS**





2. Remove the bolt on the inside of the rear mudflap with a 4mm hex/Allen key.
3. Remove the plastic push rivet on the inside of the rear mudflap with a trim tool or flat blade screwdriver.
4. Remove the rear mudflap and set aside. Do this for both sides.

**TOOLS REQUIRED**

4mm hex/Allen key  
Trim tool  
or  
Flat blade screwdriver

**FASTENERS**

2x 4mm hex/Allen head bolt  
2x plastic push rivet  
Retain for reassembly

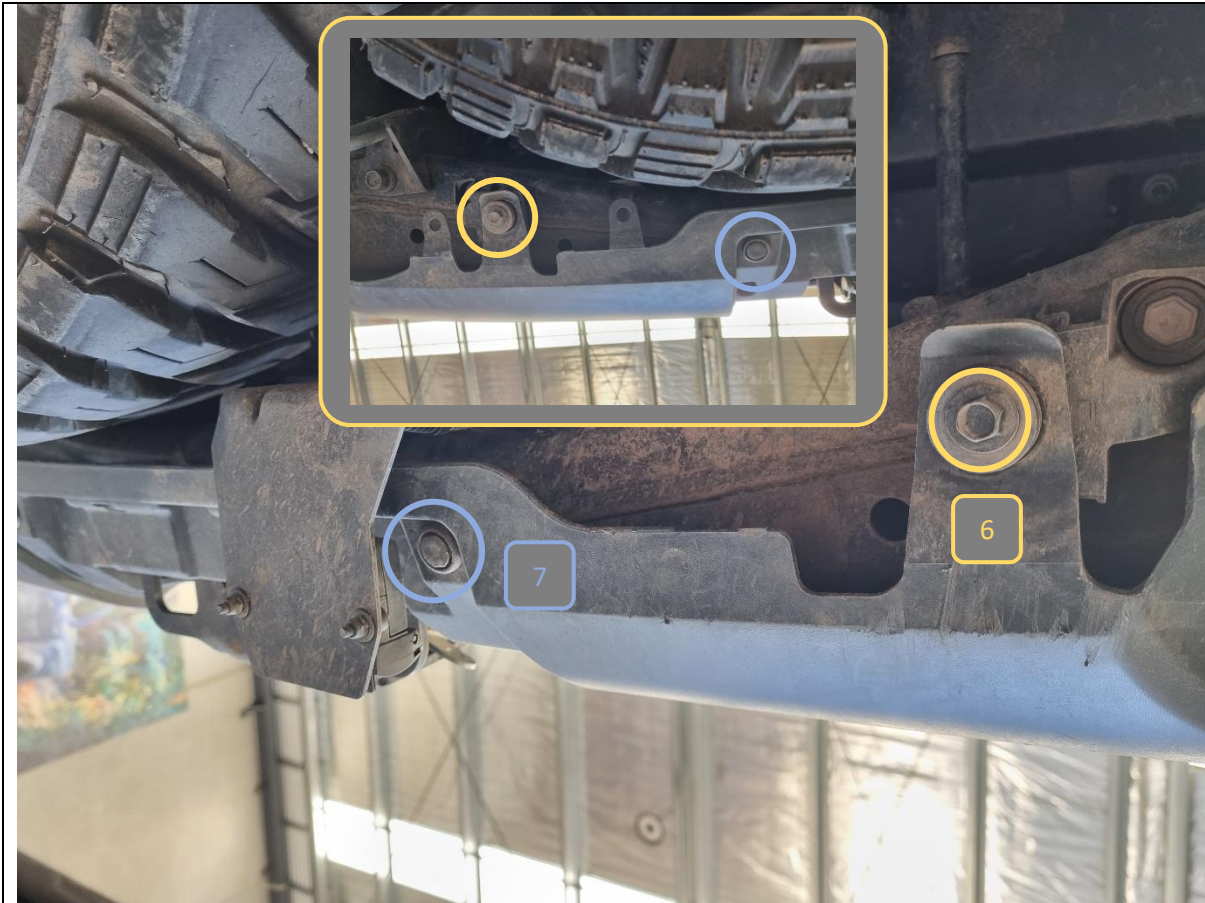


- Remove 3x 10mm hex head bolts from the underside of the rear bumper on each side.

**TOOLS REQUIRED**

10mm socket/spanner

**FASTENERS**



6. Remove 2x 10mm hex bolts from the underside of the rear bumper middle section.
7. Remove 2x plastic push rivets from the underside of the rear bumper middle section.

**TOOLS REQUIRED**

10mm socket/spanner

Trim tool  
or  
Flat blade screwdriver

**FASTENERS**



8. Remove the rear wheel flare. An aftermarket flare is installed in the picture above and may be attached differently.
9. On a stock factory flare, remove 1x large plastic push rivet, 1x small plastic push rivet and 1x 4mm hex/Allen head bolt.
10. Lever the flare outwards from the rear door end to release the 7x body clips.
11. Repeat for other flare.

**TOOLS REQUIRED**

4mm hex/Allen key

Trim tool  
or  
Flat blade screwdriver

**FASTENERS**

2x large plastic push rivet  
2x small plastic push rivet  
2x 4mm hex/Allen head bolt

Retain for reassembly



12. Remove the plastic push rivet securing the top corner of the rear bumper to the body on each side.

**TOOLS REQUIRED**

Trim tool  
or  
Flat blade screwdriver

**FASTENERS**

2x plastic push rivet  
  
Retain for reassembly



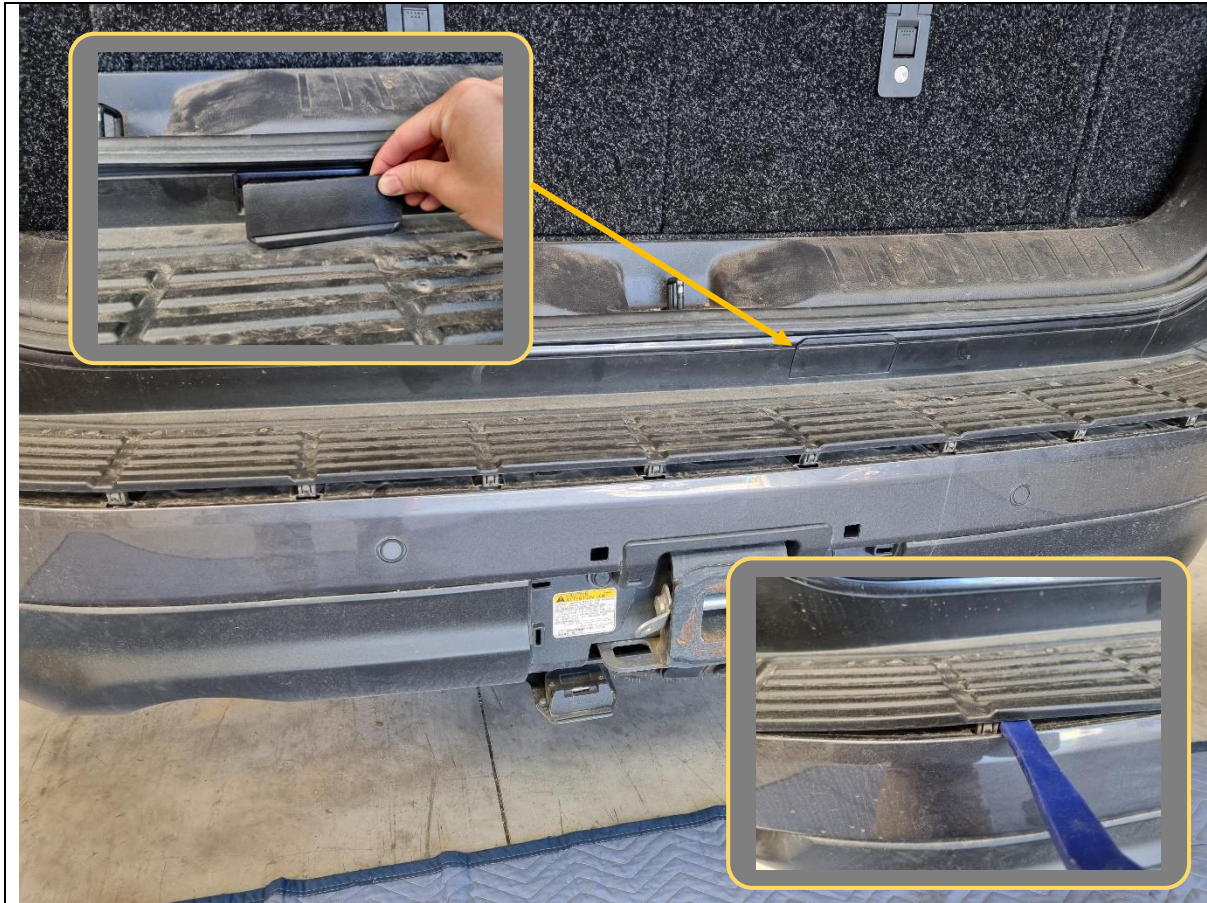
13. Open the rear tailgate.

14. Use a plastic trim removal tool to lever off the plastic taillight cover panel on both sides.

**TOOLS REQUIRED**

Plastic trim removal tool  
or  
Rag + screwdriver

**FASTENERS**



- 15. Remove the spare wheel winder plastic cover and set aside.
- 16. Use a plastic trim removal tool to lever up and release the clips on the bottom edge of the plastic tread panel.

**TOOLS REQUIRED**

Plastic trim removal tool  
or  
Rag + screwdriver

**FASTENERS**



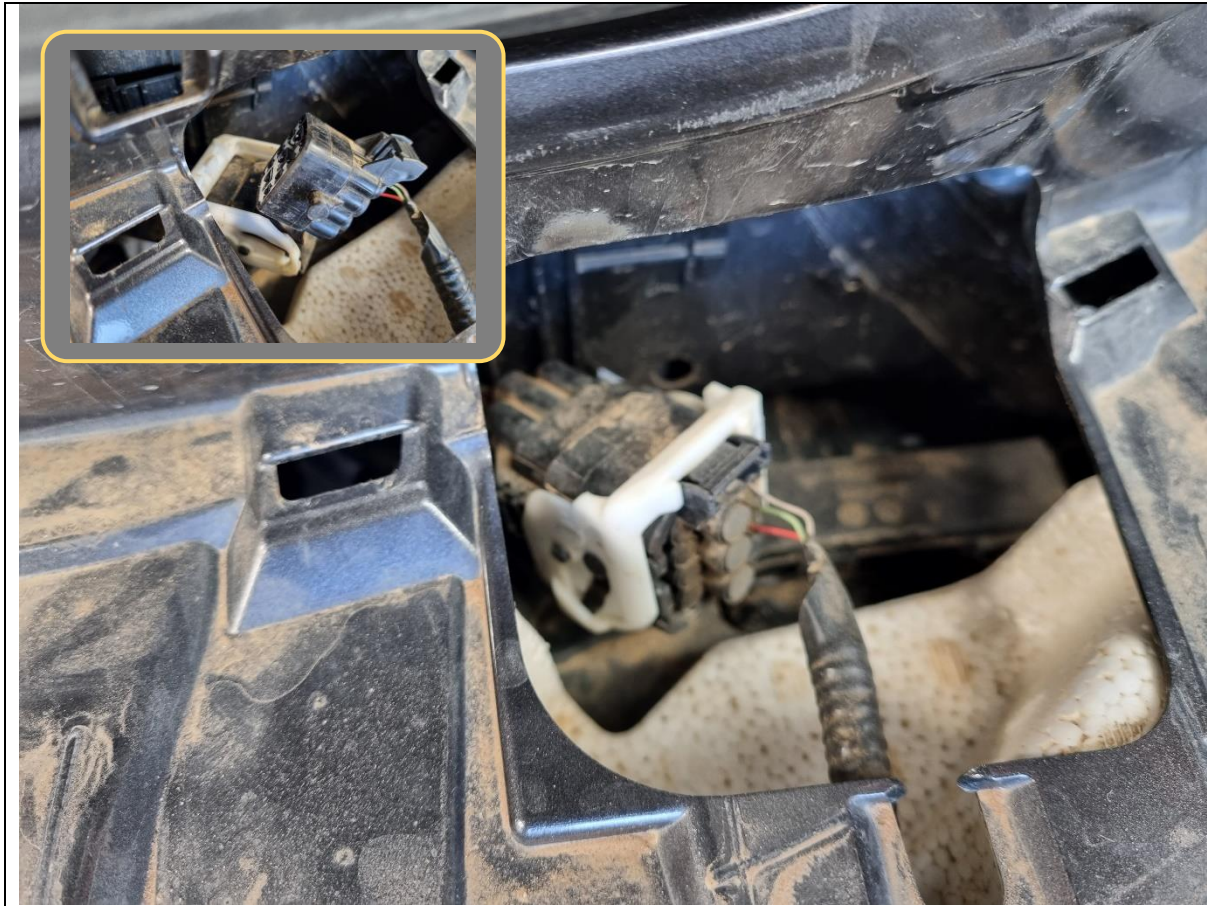
17. Starting from a top corner, pull upwards and outwards to remove the plastic tread panel. Set aside for later.

**TOOLS REQUIRED**

Plastic trim removal tool  
or  
Rag + screwdriver

**FASTENERS**

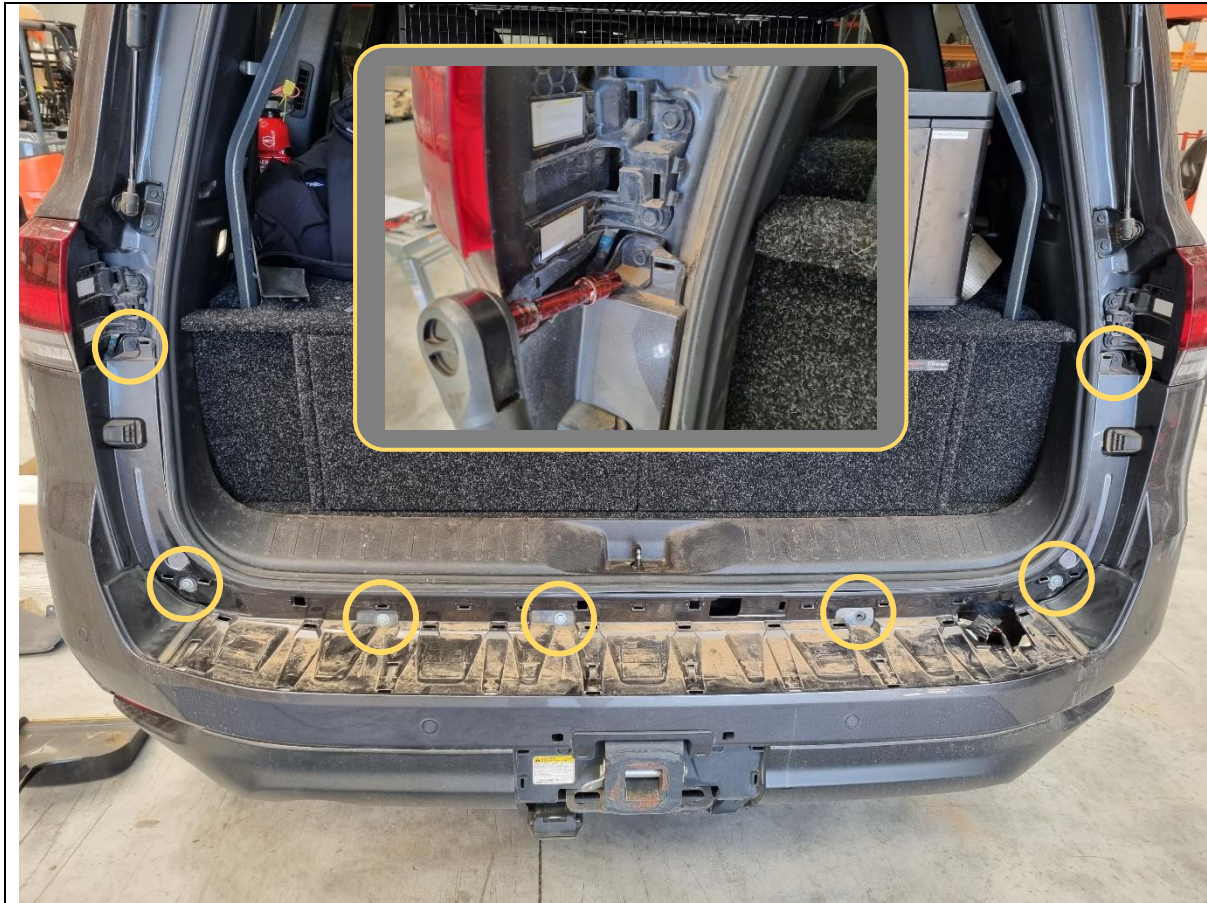




18. Flip up the latch and unplug the rear bumper harness.

**TOOLS REQUIRED**

**FASTENERS**



19. Using a 10mm socket/spanner, remove the 7x 10mm hex head bolts securing the top of the bumper to the rear of the vehicle.

**TOOLS REQUIRED**

10mm socket/spanner

**FASTENERS**

7x 10mm hex head bolts

Retain for reassembly



- 20. Starting from the outer corner on each side, gently pull outwards on the rear bumper to release all the clips on the top edges.
- 21. Remove and place the rear bumper somewhere safe where it won't get scratched.

**TOOLS REQUIRED**

**FASTENERS**



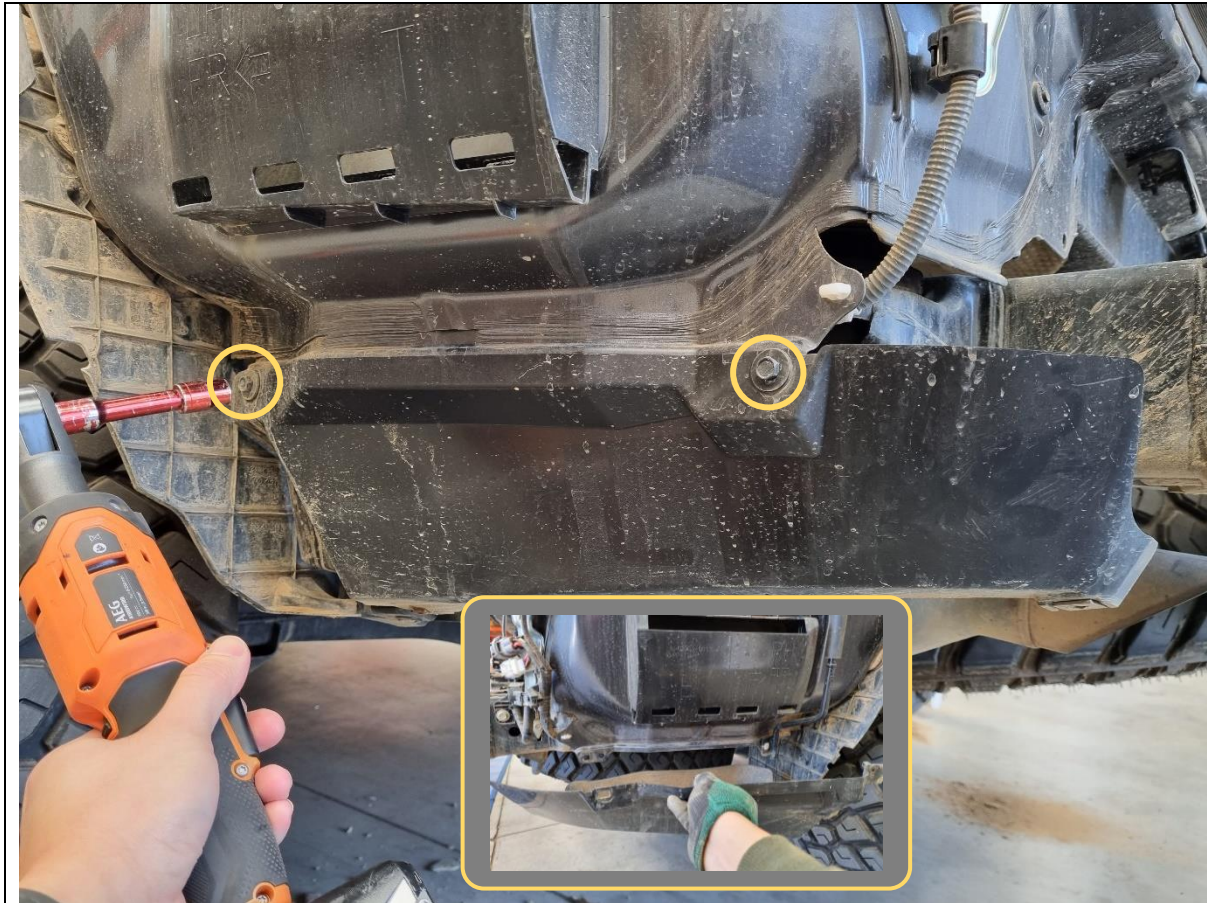
22. Remove the white foam step support and set aside.

**TOOLS REQUIRED**

**FASTENERS**

4x 16mm hex head bolts

Retain for reassembly



- 23. Remove 2x 10mm hex head bolts from the lower side plastic trim.
- 24. From the inside, squeeze the tabs on 3x plastic clips to release them from the body.
- 25. Remove the lower side plastic trim on both sides and discard.

**TOOLS REQUIRED**

10mm socket/spanner

**FASTENERS**

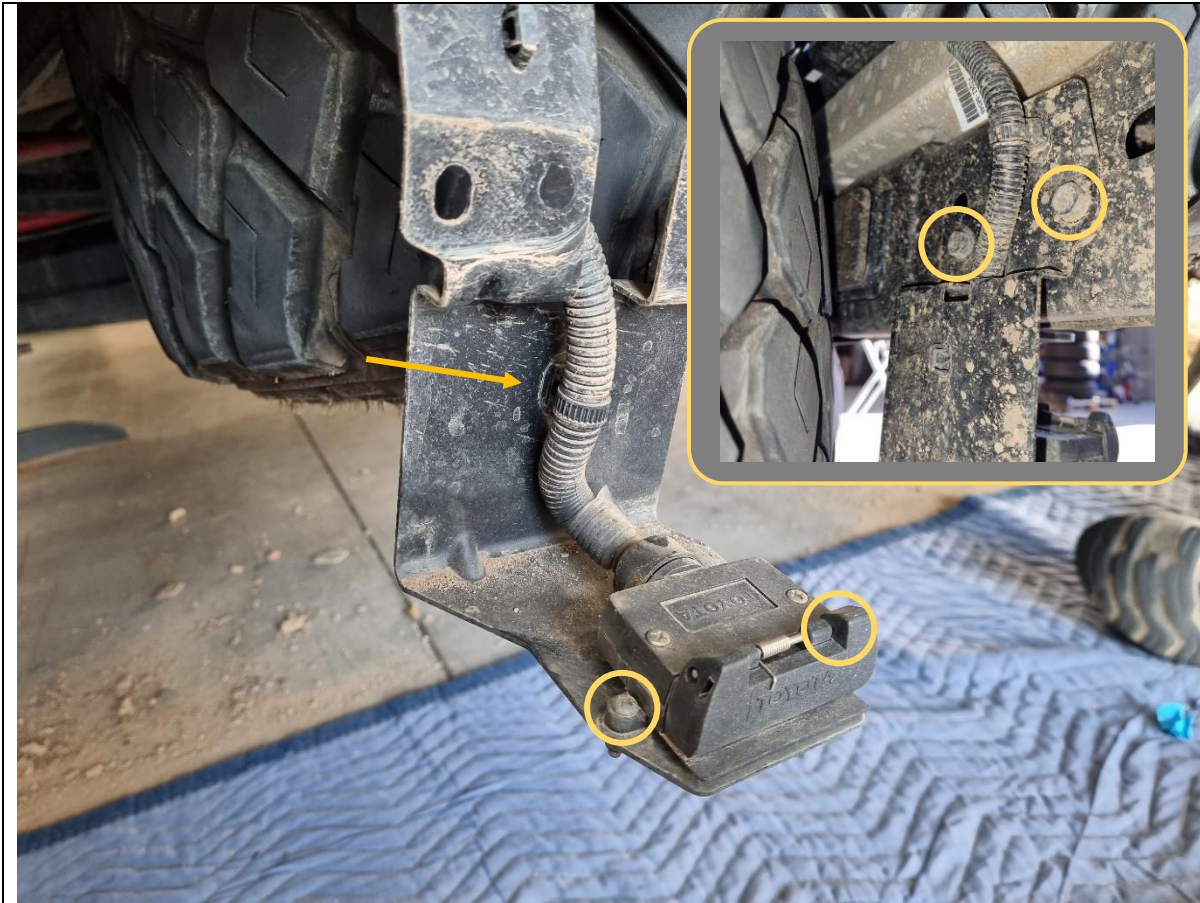


26. Remove and discard the 2x plastic lower bumper mounts on the underside of the chassis/towbar by removing 1x 12mm hex head bolt on each mount.

**TOOLS REQUIRED**

12mm socket

**FASTENERS**

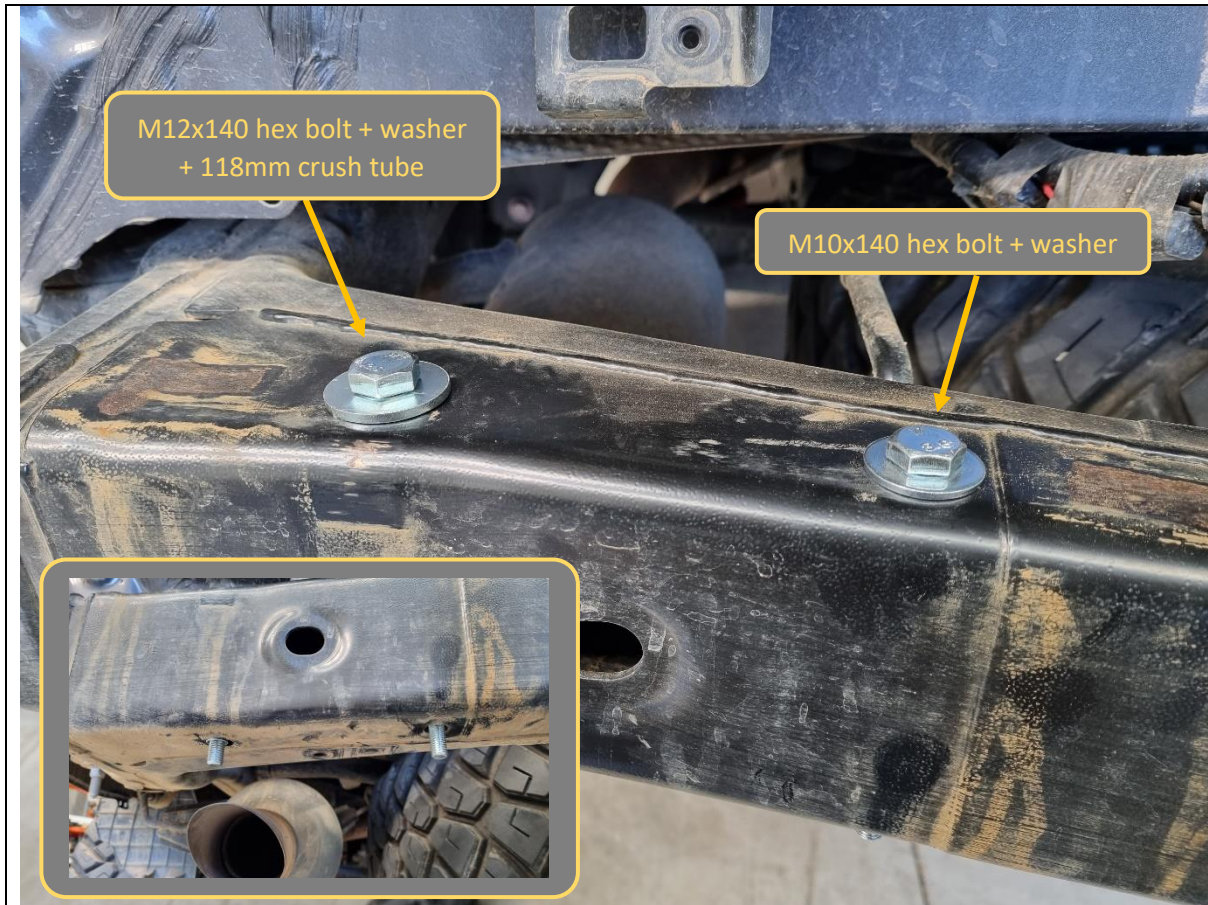


27. If installed, remove the trailer wiring harness bracket from the towbar/chassis by removing 2x 13mm hex bolts.
28. Remove the harness plug from the bracket by removing 2x M4 bolts and nuts with a Phillips head screwdriver and 7mm socket/spanner.
29. Unclip the harness from the bracket. Discard the bracket and tuck the harness safely out of the way.

**TOOLS REQUIRED**

- Phillips head screwdriver
- 7mm socket/spanner
- 13mm socket/spanner

**FASTENERS**



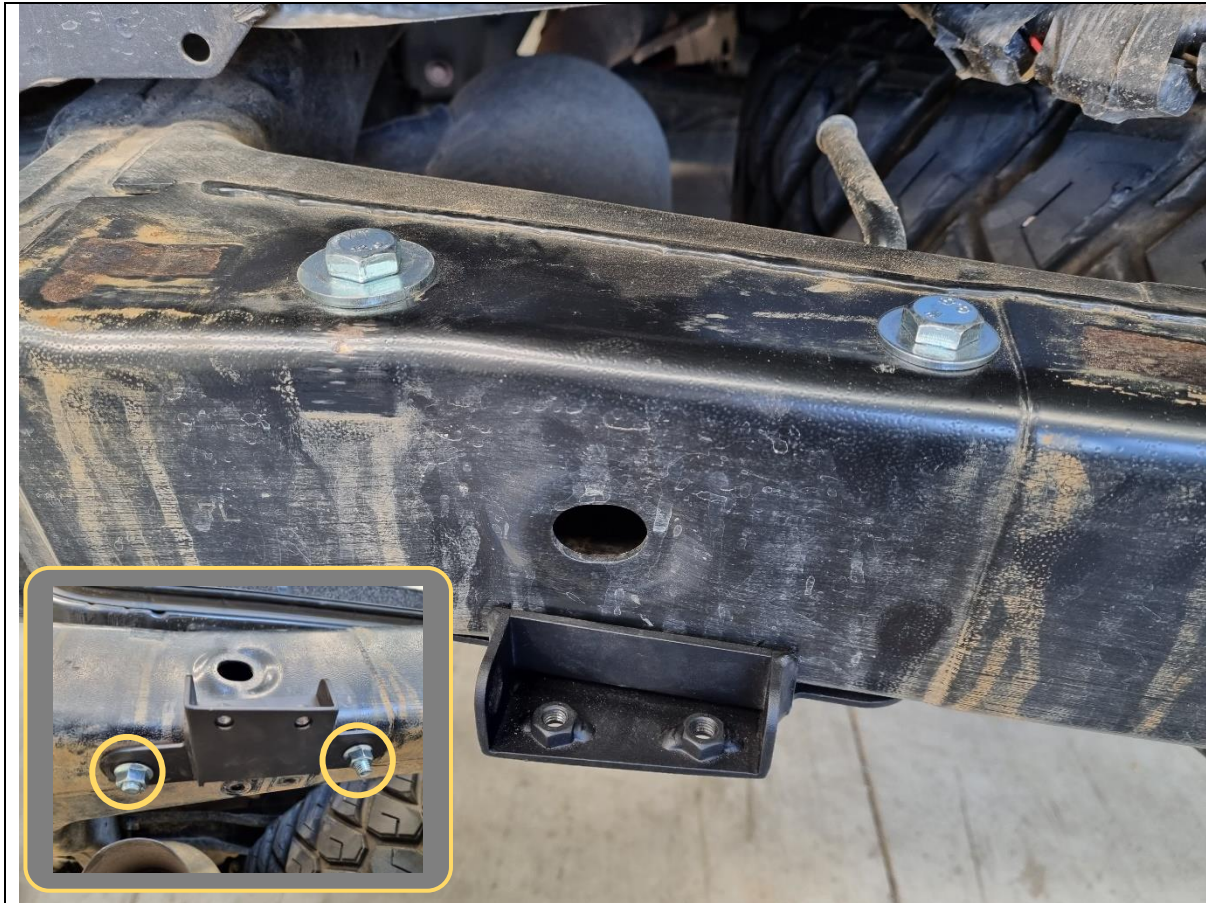
30. On the LH passenger side (also side with exhaust), insert 1x M12x140 hex bolt with M12 flat washer and 118mm crush tube through the hole on the top of the chassis/towbar.
31. On the hole to the right, insert 1x M10x140 hex bolt and M10 flat washer. The fit may be tight through the hole, gently tap/hammer through if required.
32. Repeat for RH driver side.

**TOOLS REQUIRED**

**FASTENERS**

- 2x M12x140mm hex bolt
- 2x M12 heavy duty washer
- 2x 118mm crush tube
  
- 2x M10x140mm hex bolt
- 2x M10 heavy duty washer





33. Install the lower mount to the chassis/towbar and secure to the previously fitted bolts with an M12 and M10 flange nut.

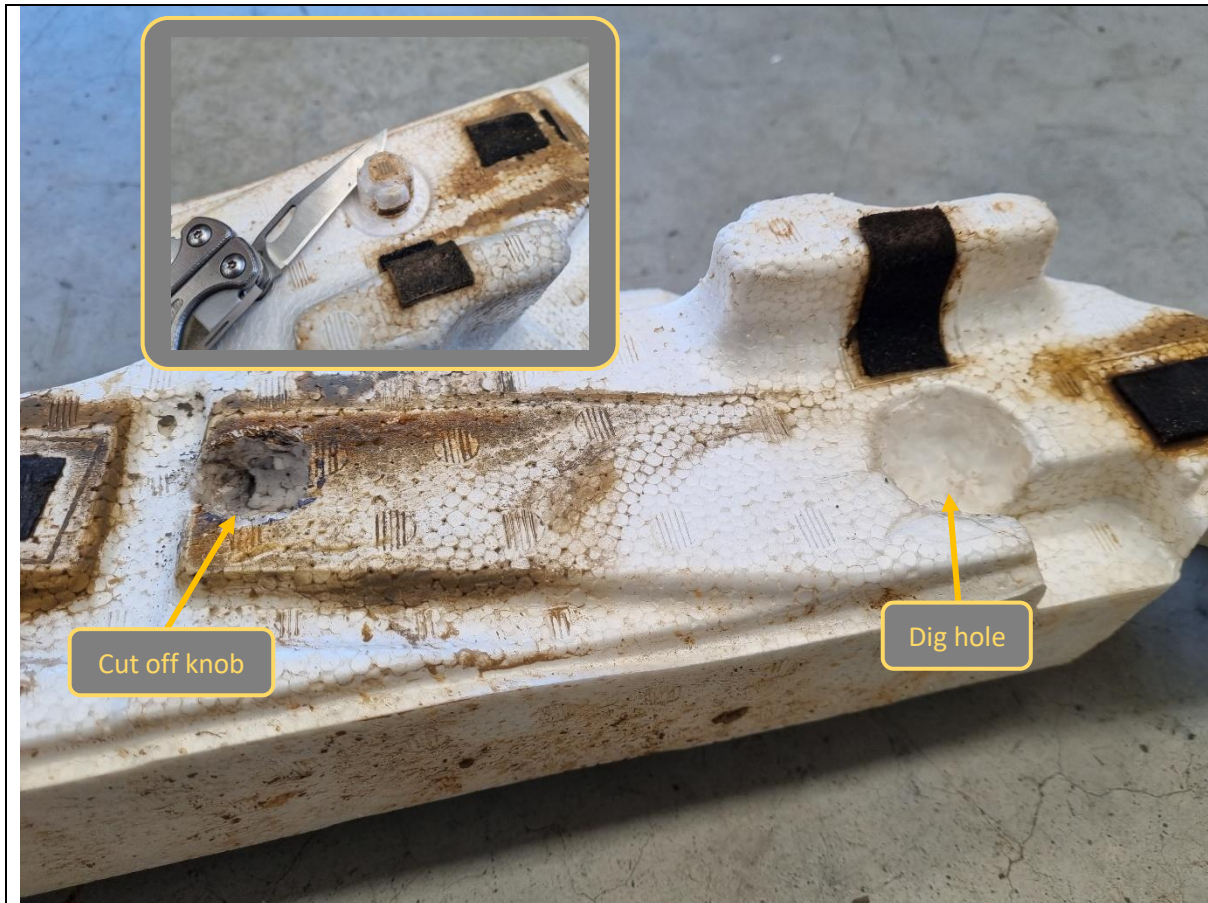
34. Repeat on both sides.

**TOOLS REQUIRED**

16mm socket/spanner  
18/19mm socket/spanner

**FASTENERS**

2x M12 flange nut  
2x M10 flange nut

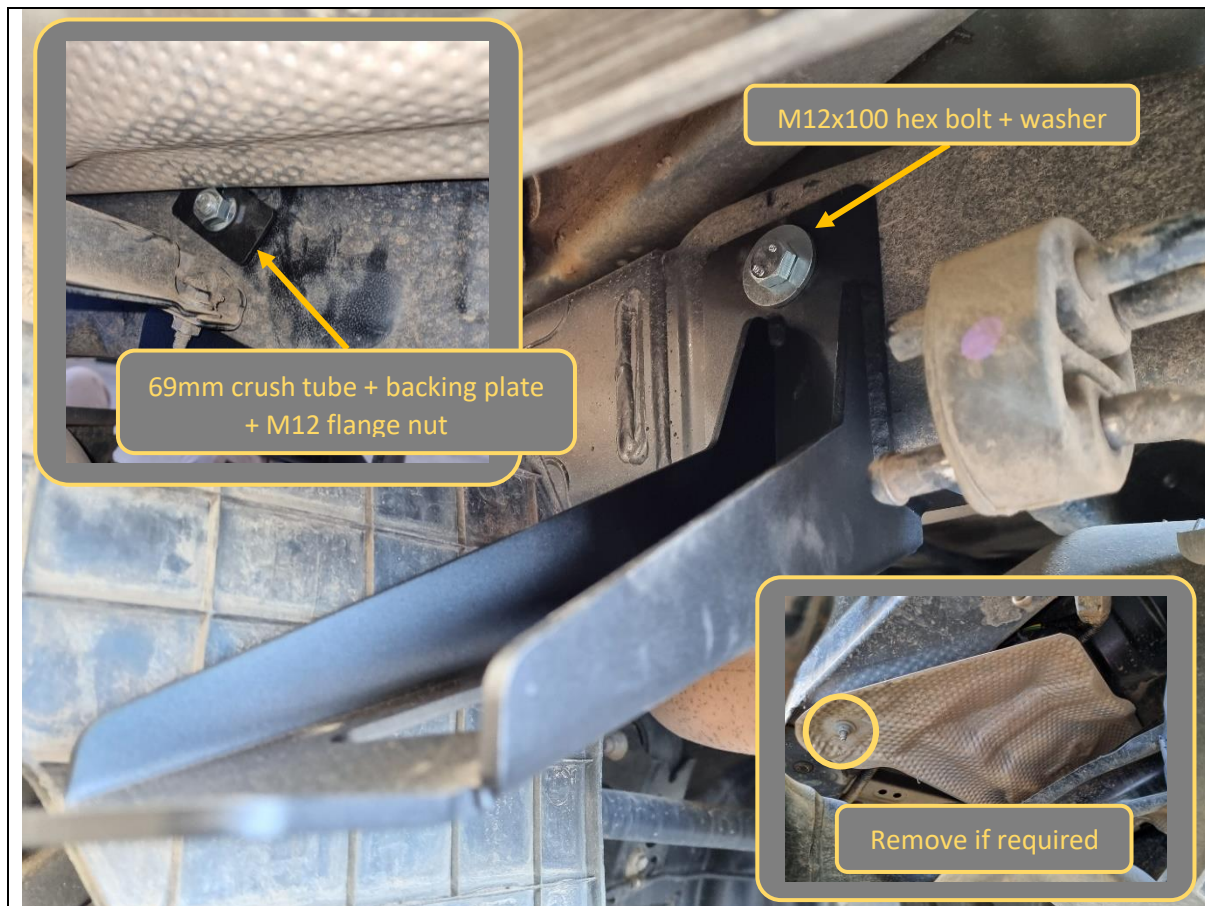


- 35. Rest the foam step support on top of its original position and mark out the location of the newly installed bolts.
- 36. Using a utility knife, cut/dig out material so that the foam step support can sit flush back on the vehicle.
- 37. Re-fit the foam step support to the vehicle.

**TOOLS REQUIRED**

Utility knife

**FASTENERS**



38. Fit the LH wing brace welded bracket to the chassis rail between the exhaust hangar and rear tyre.
39. Secure with 1x M12x100 hex bolt, washer, 69mm crush tube, rectangle backing plate and flange nut.
40. The exhaust heat shield may need to be removed and shifted out of the way to be able to fit the backing plate and flange nut. The heat shield is secured with 3x 10mm nuts.
41. Repeat on the other side with the RH wing brace.

**TOOLS REQUIRED**

18/19mm socket/spanner

**FASTENERS**

2x M12x100mm hex bolt  
2x M12 heavy duty washer  
2x 69mm crush tube  
2x rectangle backing plate  
2x M12 flange nut



- 42. The lower section of the bumper needs to be split off before reattaching to the vehicle.
- 43. Remove and discard the towbar hitch cover if fitted (not shown here).
- 44. Use a trim tool to unclip the wiring harness from the middle of the bumper in the 3x locations shown (see inset).
- 45. Use a trim tool to remove the 2x plastic push rivets on the outside middle of the bumper.
- 46. Remove and discard the small plastic trim from the middle of the bumper.

**TOOLS REQUIRED**

**FASTENERS**



- 47. There are multiple white plastic clips securing the lower section of the bumper to the main bumper.
- 48. Squeeze down on the tab and push the clip out of its slot. There will be an arrow marked on the inside of the bumper showing the direction they are installed in. Repeat for all clips.
- 49. Pull apart and separate the lower section of the bumper.

**TOOLS REQUIRED**

**FASTENERS**



- 50. The outer bottom flanges on the main bumper where the lower section clipped on to needs to be cut off.
- 51. Use an air hacksaw or similar cutting tool to cut off the flanges.
- 52. Clean up the edges with a utility knife or deburring tool.

**TOOLS REQUIRED**

- Air hacksaw or similar
- Utility knife  
or  
deburring tool

**FASTENERS**



- 53. Re-fit the trimmed bumper back to the vehicle.
- 54. **IMPORTANT:** Plug the bumper wiring harness back to the main vehicle harness.
- 55. Reinstall all fasteners, clips, plastic trims and flares. Do not reinstall the mudflaps yet.

**TOOLS REQUIRED**

- 10mm socket/spanner
- 4mm hex/Allen key

**FASTENERS**

- Re-use fasteners



- 56. Fit the long lengths of supplied bulb pinch weld to the indicated edge of each bumper wing.
  - 57. Fit 4x M6 cage nuts to the inside of each bumper wing as highlighted.
- Use a small flat bladed screwdriver to push the edge of the cage to engage with the slot to aid fitting.

**TOOLS REQUIRED**

Flat blade screwdriver

**FASTENERS**

4x M6 cage nuts





58. Remove the adhesive backing film from the supplied red retro reflectors and affix them to the opening on the outside of bumper wing. Press and hold firmly for 20 seconds. Do this for both wings.

**TOOLS REQUIRED**

**FASTENERS**



- 59. Install the supplied white reverse lamps to the bumper wing by inserting them through the gap on the inside.
- 60. Secure the lamp to the wing using 2x M3x12 pan head screws, flat washers and hex nuts.
- 61. Repeat for both wings.

**TOOLS REQUIRED**

- Phillips head screwdriver
- 5.5mm socket/spanner

**FASTENERS**

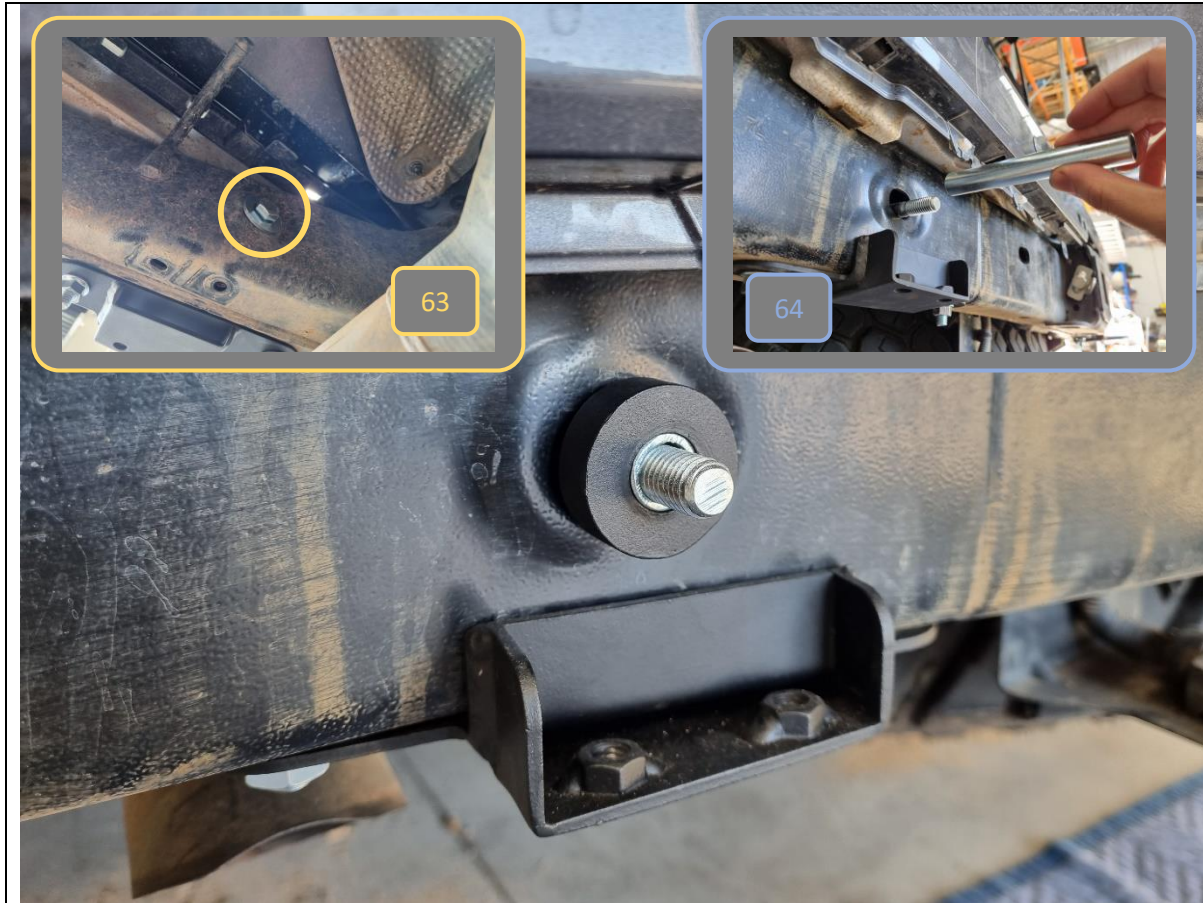
- 4x M3x12 pan head screw
- 4x M3 flat washer
- 4x M3 hex nut



62. Plug the bolt access holes from the outside with the supplied black plastic hole plugs.

**TOOLS REQUIRED**

**FASTENERS**



- 63. Insert 1x M12x140 hex bolt and washer through the hole above the lower mount from the inside.
- 64. Insert a 112mm crush tube, followed by the 12mm thick round spacer block from the outside.
- 65. Repeat for other side. If you have difficulty getting access to insert the bolt, you may need to lower the spare wheel. We didn't have to with our 33.5" spare.

**TOOLS REQUIRED**

**FASTENERS**



66. With assistance of another person, lift the wing up onto the vehicle. Ensure the M12 bolt fitted in the previous step fits through the slot shown.
- The bottom of the wing sits below the lower mount and wing brace mounting faces.
67. Loosely secure with 1x M12 flange nut. Leave finger tight.
68. The wing will also be secured in the locations described in Steps 69-72.

<p><b>TOOLS REQUIRED</b></p> <p>18/19mm socket spanner</p>
<p><b>FASTENERS</b></p>



69. Loosely secure the bottom of the wing to the lower mount bracket with 2x M8x20 black button head bolts and washers.

Leave finger tight.

**TOOLS REQUIRED**

6mm hex/Allen key

**FASTENERS**

2x M8x20 black button head  
2x M8 black flat washer



70. Also loosely secure the side of the wing to the wing brace with 2x M8x20 black button head bolts, washers and flange nuts.

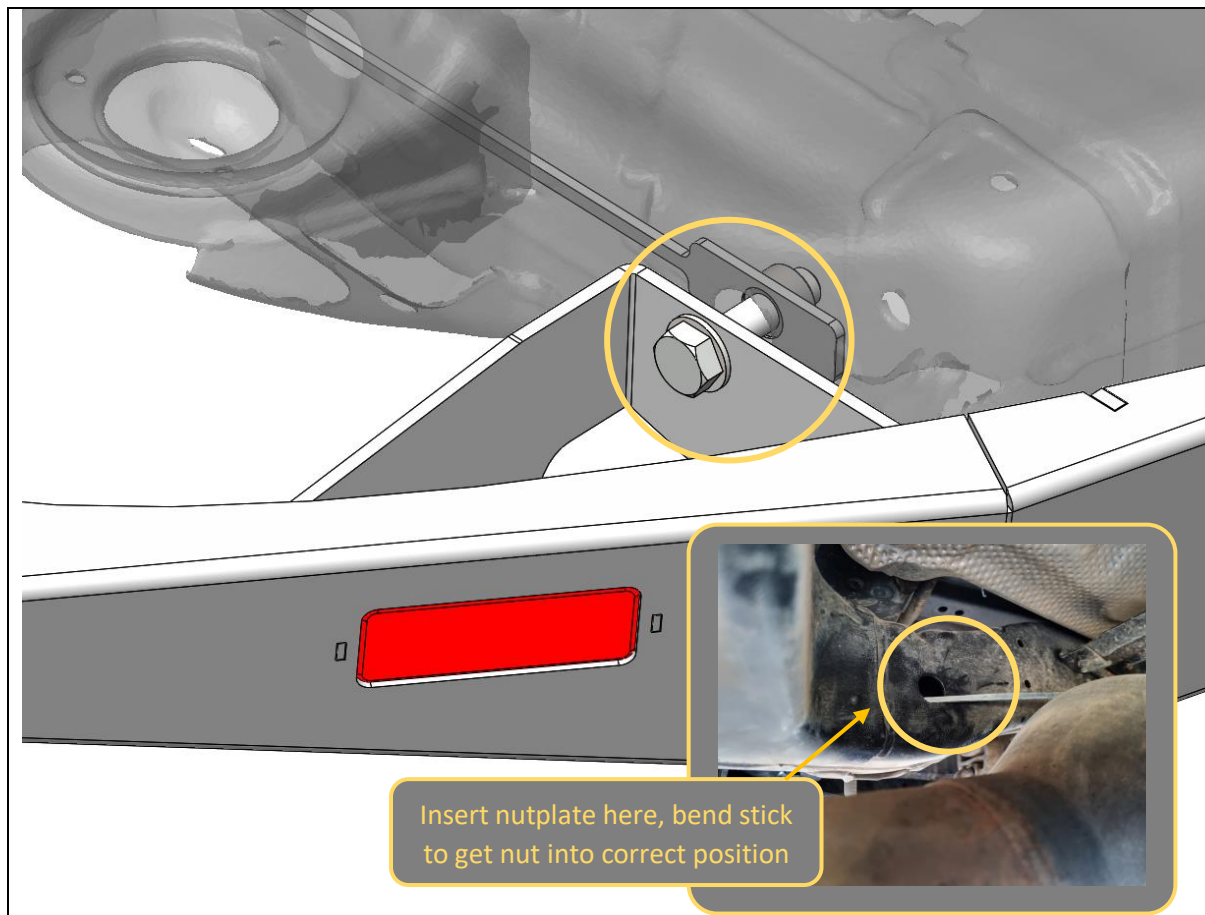
Leave finger tight.

**TOOLS REQUIRED**

6mm hex/Allen key

**FASTENERS**

2x M8x20 black button head  
2x M8 black flat washer  
2x M8 flange nut



71. Insert 1x M10 lollipop nutplate through the hole above the exhaust tip on the inside of the chassis rail (see inset).

72. Line up the nutplate with the hole on the wing bracket, then loosely secure with 1x M10x40 hex bolt and flat washer. Leave finger tight.

It is easiest to insert the bolt from below, and get visual access to manouvre the bolt by standing from the outside and viewing through the gap between the wing and rear bumper.

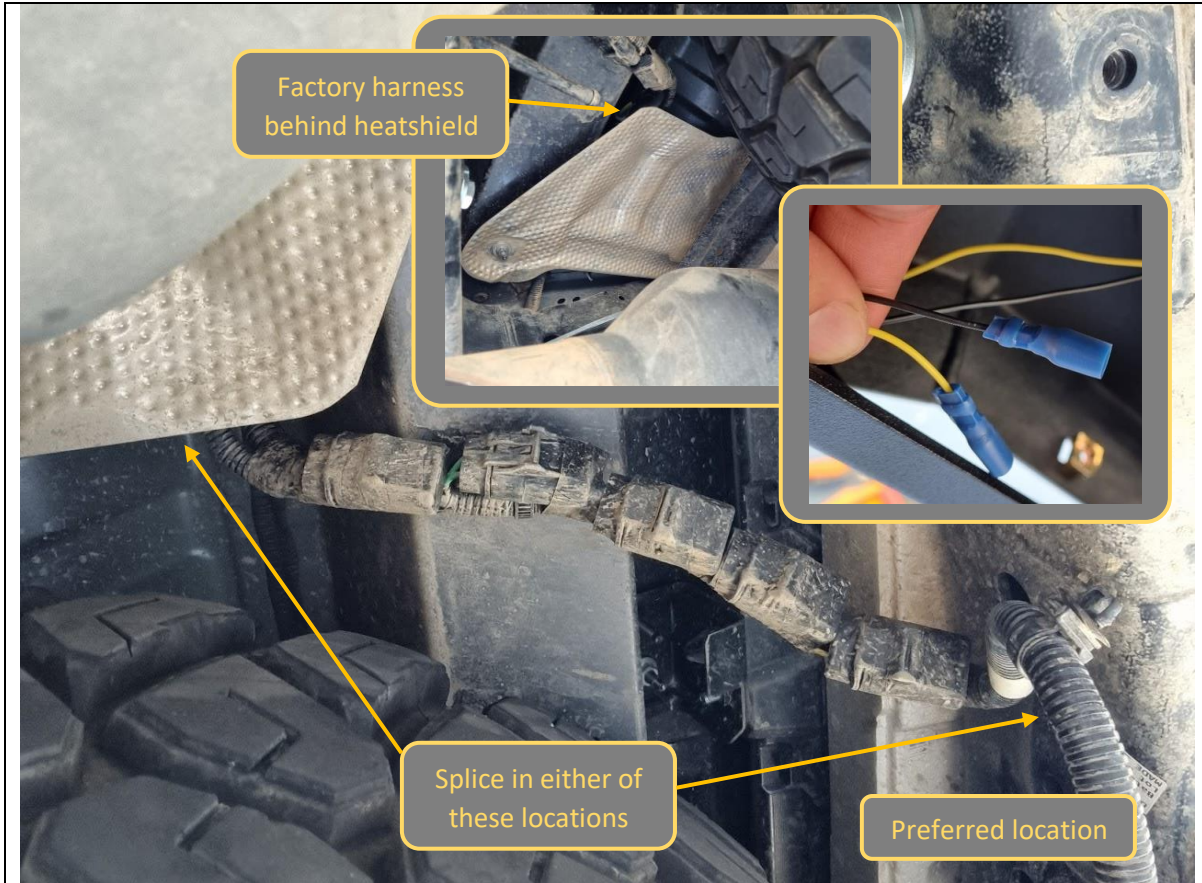
**TOOLS REQUIRED**

16mm socket/spanner

**FASTENERS**

1x M10x40 hex bolt  
1x M10 flat washer  
1x M10 lollipop nutplate





<p>73. Patch in the reverse lamp wires to the vehicle.</p> <p>74. There are two options, either patch in to the trailer wiring harness if equipped, or the factory installed harness behind the heatshield that is standard to all vehicles. It is preferred to patch in downstream of the fuses where possible.</p> <p>75. Splice and solder automotive electrical wires into the vehicle side harness for reverse signal and ground. Use heat shrink or electrical tape to insulate solder connections.</p> <p><b>Toyota wiring pinout:</b> Black = +12V Reverse, White = Ground</p> <p>Refer to Toyota trailer harness fitting instruction available online or probe with test light to confirm pinout is correct.</p> <p>76. Fit crimp terminals to the reverse lamp wiring in the wing, and matching terminals to the ends of spliced wire.</p> <p>77. Connect the lamp wires to the vehicle. Please note the wire colours are different on the lamp side.</p> <p><b>Supplied lamp pinout:</b> White = +12V Reverse, Black = Ground</p>	<p><b>TOOLS REQUIRED</b></p> <p>Cutting pliers Wire strippers Soldering iron Solder Automotive electrical wire Heat shrink Heat gun Electrical tape</p>
	<p><b>FASTENERS</b></p> <p>4x Crimp Terminal pairs</p>



- 78. Repeat Steps 66-72 for the other wing. Leave all bolts finger tight at this stage.
- 79. Fit the supplied short length of bulb pinch weld to the top edge of the hitch receiver fascia plate as shown.
- 80. If equipped, reinstall the trailer wiring harness plug to the bottom of the fascia plate using 2x M4x20 pan head screws, flat washers and flange nuts. See inset photo.

**TOOLS REQUIRED**

- Phillips head screwdriver
- 7mm spanner/socket

**FASTENERS**

- 2x M4x20 pan head screw
- 2x M4 flat washer
- 2x M4 flange nut



81. Remove the hitch pin to fit the hitch receiver fascia plate in between the two wings. Don't forget to replace the pin afterwards.
82. Align the plate so that it is flush level with both wings, then secure with 4x M6x20 black button head bolts and washers, 2x per side.

**TOOLS REQUIRED**

4mm hex/Allen key

**FASTENERS**

4x M6x20 black button head  
4x M6 black flat washer



- 83. Align the entire rear protection bumper (2x wings + hitch receiver fascia) so that it is centered on the vehicle and even gapping to the plastic bumper all around.
- 84. Once happy with alignment, begin tightening bolts. Begin with the long M12x140 bolt installed in Step 67.
- 85. Next tighten the M10 bolt on nutplate from Step 71/72.

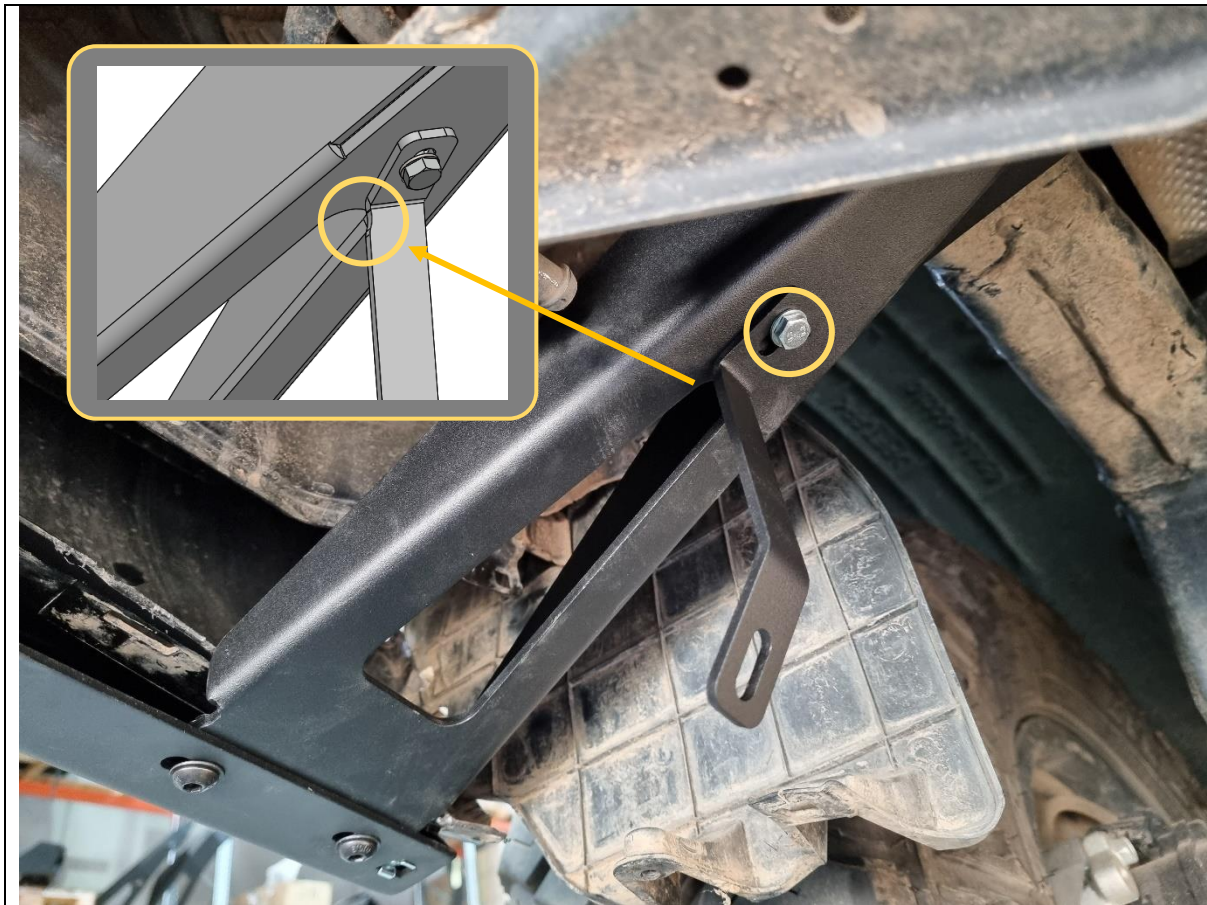
If there is a gap between wing bracket and chassis after alignment, insert any combination of the supplied shim plates to fill the gap before fully tightening (see inset).

- 86. Tighten the remaining M8 button head bolts on the underside of the wing.

**TOOLS REQUIRED**

- 6mm hex/Allen key
- 16mm socket/spanner
- 18/19mm socket/spanner

**FASTENERS**



87. Loosely secure the side underpanel brace to the wing brace bracket with 1x M6x20 hex head bolt, flat washer and flange nut as shown.

The little notch in the brace should be pointing towards the rear of the vehicle. Use this to identify LH/RH parts.

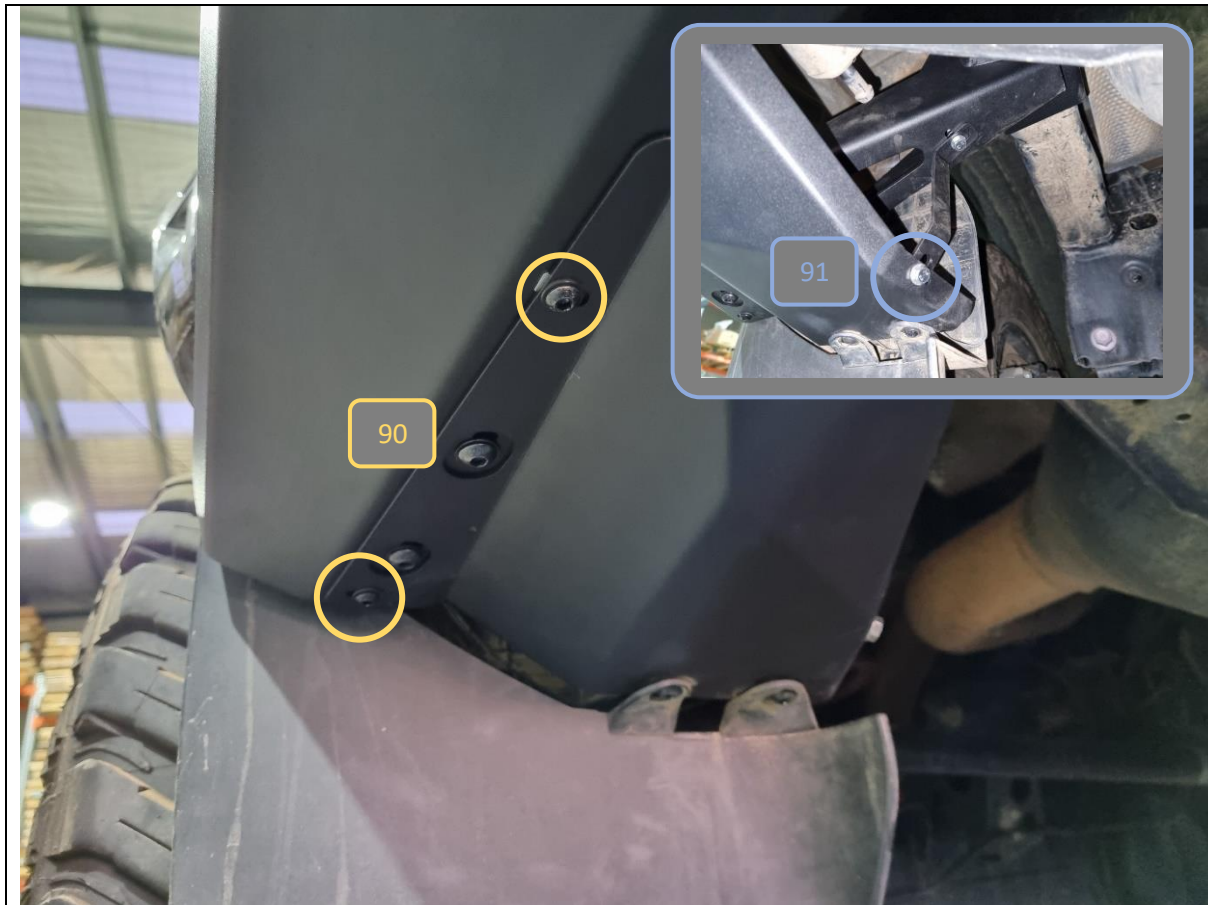
88. Repeat for both sides.

**TOOLS REQUIRED**

10mm socket/spanner

**FASTENERS**

2x M6x20 hex bolt  
2x M6 flat washer  
2x M6 flange nut



- 89. Fit the side underpanel to the vehicle.
- 90. Secure to the wing with 2x M6x20 black button head bolts and flat washers.
- 91. Secure to the brace with 1x M6x20 hex bolt, flat washer and flange nut. Tighten the M6 bolt from Step 87 once everything is aligned.
- 92. Repeat for other side.

**TOOLS REQUIRED**

- 4mm hex/Allen key
- 10mm socket spanner

**FASTENERS**



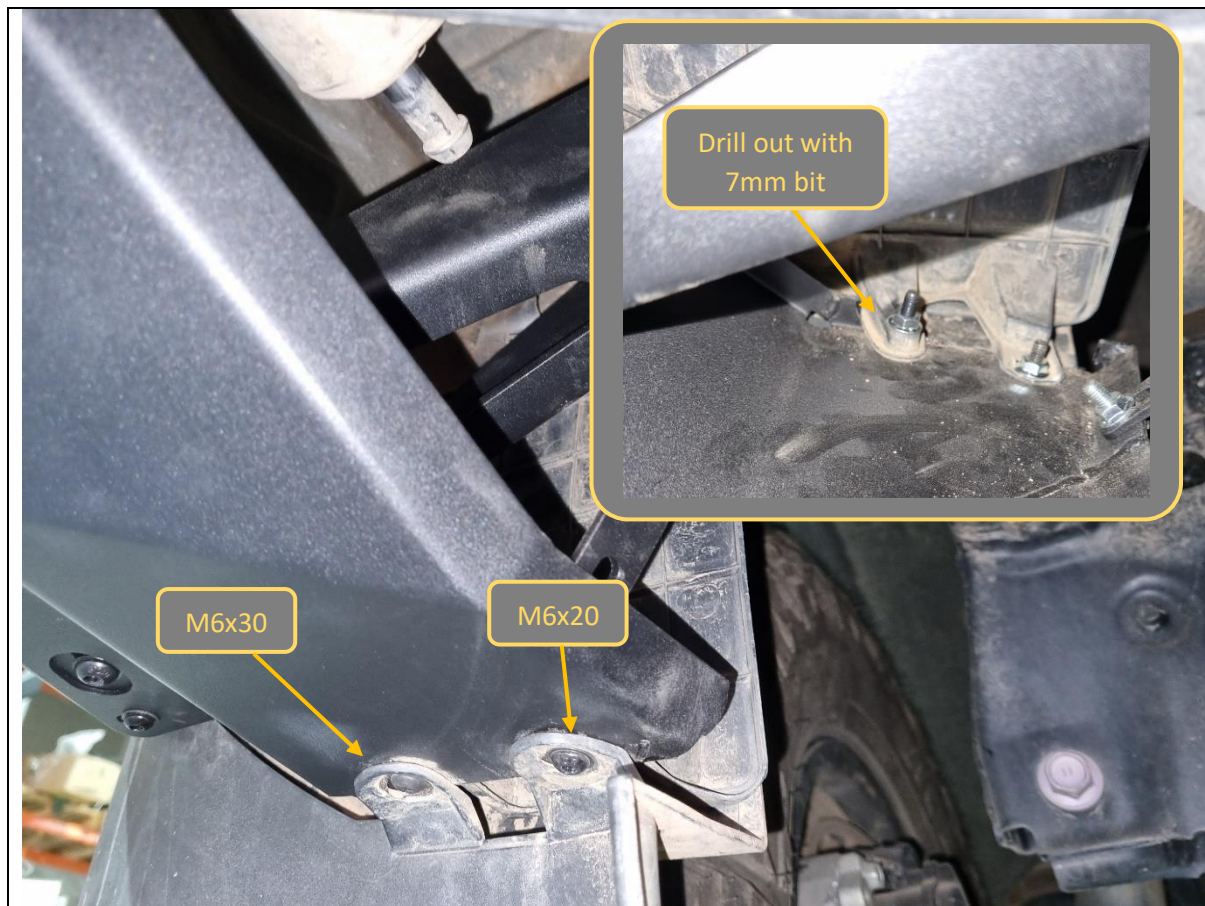
93. Refit the mudflap back to the bumper on both sides with the retained bolts and plastic push rivets.

**TOOLS REQUIRED**

4mm hex/Allen key

**FASTENERS**

2x 4mm hex/Allen head bolt  
2x plastic push rivet



94. Fit the mudflap to the inner wheel guard with the side underpanel sandwiched in between.
95. You will most likely need to enlarge the outermost hole on the plastic inner wheel guard, do so with a 7mm drill bit.
96. Secure with 1x M6x30 black button head bolt, washer and flange nut for the outer hole, and 1x M6x20 black button head bolt, washer and flange nut for the inner hole.
97. Repeat on both sides.

**TOOLS REQUIRED**

- Electric drill
- 7mm drill bit
- 4mm hex/Allen key
- 10mm socket/spanner

**FASTENERS**

- 2x M6x30 black button head
- 2x M6x20 black button head
- 4x M6 black flat washer
- 4x M6 flange nut





- 98. Fit the supplied plastic blanking cap over the rear slot on both wings.
- 99. Last but not least, fit the Offroad Animal logo plate to the RH driver side wing in the position shown.

**TOOLS REQUIRED**

**FASTENERS**



**Congratulations! You're done! Head for the tracks and enjoy knowing your rear end is safely protected!**